



# LUXEON CoB with FreshFocus Technology™

Accentuating freshness and overall visual appeal, making food irresistible



The LUXEON CoB with FreshFocus Technology creates the most impactful lighting ever available by accentuating the freshness and overall visual appeal of a variety of fresh food areas such as supermarkets, delis, butcher shops and bakeries.

LUXEON CoB with FreshFocus Technology brings out reds for greater visual appeal to meat; increases the appetite appeal of bread and pastries; exhibits the most natural and attractive fish and emphasizes the “just picked” appearance for produce (fruits and vegetables).

## FEATURES AND BENEFITS

- Spectrum engineered products with focused color points to enable the right lighting for specific merchandise and application
- IR free and UV free, which keeps the merchandise fresher longer and prevents meat discoloration
- Up to 4x lower thermal resistance than competitors enabling smaller heatsinks and higher lumens
- Mouse bites for M2 and M3 make it easy to work with

## PRIMARY APPLICATIONS

- Downlights
- Indoor Area Lighting
- Lamps
- Spotlights

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# General Product Information

## Product Test Conditions

LUXEON CoB with FreshFocus Technology™ LEDs are tested and binned with a DC drive current specified below at a junction temperature,  $T_j$ , of 85°C.

900mA – LUXEON CoB 1208

1200mA – LUXEON CoB 1211

## Part Number Nomenclature

Part numbers for LUXEON CoB with FreshFocus Technology follow the convention below:

L 2 C 5 – **A A 0 0 B B B B E C C D D**

Where:

- A A** – designates product type (BD=Bread & Pastries, PR=Produce, RM=Red Meat, MM=Marbled Meat, FS=Fish)
- B B B B** – designates product configuration (1208, 1211)
- C C** – designates light emitting surface (LES) size (15=15mm, 19=19mm)
- D D** – designates options for product specification

Therefore, the following part number is used for a LUXEON CoB 1208 for Red Meat with a 15mm LES:

L 2 C 5 – **R M 0 0 1 2 0 8 E 1 5 0 0**

## Lumen Maintenance

Please contact your local Sales Representative or Lumileds Technical Solutions Manager for more information about the long-term performance of this product.

## Environmental Compliance

Lumileds LLC is committed to providing environmentally friendly products to the solid-state lighting market. LUXEON CoB with FreshFocus Technology is compliant to the European Union directives on the restriction of hazardous substances in electronic equipment, namely the RoHS Directive 2011/65/EU and REACH Regulation (EC) 1907/2006. Lumileds LLC will not intentionally add the following restricted materials to its products: lead, mercury, cadmium, hexavalent chromium, polybrominated biphenyls (PBB) or polybrominated diphenyl ethers (PBDE).

# Performance Characteristics

## Product Selection Guide

Table 1. Product performance of LUXEON CoB with FreshFocus Technology at specified test current,  $T_j=85^\circ\text{C}$ .

| SPECTRUM         | PRODUCT         | LUMINOUS FLUX <sup>[1, 2]</sup> (lm) |         | TYPICAL LUMINOUS EFFICACY (lm/W) | TEST CURRENT (mA) | LES <sup>[3]</sup> (mm) | PART NUMBER        |
|------------------|-----------------|--------------------------------------|---------|----------------------------------|-------------------|-------------------------|--------------------|
|                  |                 | MINIMUM                              | TYPICAL |                                  |                   |                         |                    |
| Produce          | LUXEON CoB 1208 | 3011                                 | 3345    | 107                              | 900               | 15                      | L2C5-PR001208E1500 |
|                  | LUXEON CoB 1211 | 4032                                 | 4480    | 107                              | 1200              | 19                      | L2C5-PR001211E1900 |
| Red Meat         | LUXEON CoB 1208 | 2061                                 | 2290    | 73                               | 900               | 15                      | L2C5-RM001208E1500 |
|                  | LUXEON CoB 1211 | 2862                                 | 3180    | 76                               | 1200              | 19                      | L2C5-RM001211E1900 |
| Marbled Meat     | LUXEON CoB 1208 | 1894                                 | 2161    | 69                               | 900               | 15                      | L2C5-MM001208E1500 |
|                  | LUXEON CoB 1211 | 2584                                 | 2960    | 71                               | 1200              | 19                      | L2C5-MM001211E1900 |
| Fish             | LUXEON CoB 1208 | 3325                                 | 3694    | 118                              | 900               | 15                      | L2C5-FS001208E1500 |
|                  | LUXEON CoB 1211 | 4617                                 | 5130    | 123                              | 1200              | 19                      | L2C5-FS001211E1900 |
| Bread & Pastries | LUXEON CoB 1208 | 3118                                 | 3464    | 111                              | 900               | 15                      | L2C5-BD001208E1500 |
|                  | LUXEON CoB 1211 | 4275                                 | 4750    | 114                              | 1200              | 19                      | L2C5-BD001211E1900 |

**Notes for Table 1:**

1. Lumileds maintains a tolerance of  $\pm 6.5\%$  on luminous flux measurements.
2. Maximum luminous flux is 10% above typical luminous flux.
3. Light emitting surface (LES) is the inner diameter (phosphor area) inside the dam.

## Optical Characteristics

Table 2. Optical characteristics for LUXEON CoB with FreshFocus Technology at specified test current,  $T_j=85^\circ\text{C}$ .

| PART NUMBER        | TYPICAL TOTAL INCLUDED ANGLE <sup>[1]</sup> | TYPICAL VIEWING ANGLE <sup>[2]</sup> |
|--------------------|---------------------------------------------|--------------------------------------|
| L2C5-xx0012xxExx00 | 135°                                        | 115°                                 |

**Notes for Table 2:**

1. Total angle at which 90% of total luminous flux is captured.
2. Viewing angle is the off axis angle from the LED centerline where the luminous intensity is  $\frac{1}{2}$  of the peak value.

## Electrical and Thermal Characteristics

Table 3. Electrical and thermal characteristics for LUXEON CoB with FreshFocus Technology at specified test current,  $T_j=85^\circ\text{C}$ .

| PART NUMBER        | FORWARD VOLTAGE <sup>[1]</sup> ( $V_f$ ) |         |         | TYPICAL TEMPERATURE<br>COEFFICIENT OF FORWARD<br>VOLTAGE <sup>[2]</sup> (mV/ $^\circ\text{C}$ ) | TYPICAL THERMAL<br>RESISTANCE—JUNCTION<br>TO CASE <sup>[3]</sup> ( $^\circ\text{C/W}$ ) |
|--------------------|------------------------------------------|---------|---------|-------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------|
|                    | MINIMUM                                  | TYPICAL | MAXIMUM |                                                                                                 |                                                                                         |
| L2C5-xx001208E1500 | 32.5                                     | 34.8    | 37.5    | -16                                                                                             | 0.29                                                                                    |
| L2C5-xx001211E1900 | 32.5                                     | 34.8    | 37.5    | -16                                                                                             | 0.23                                                                                    |

**Notes for Table 3:**

1. Lumileds maintains a tolerance of  $\pm 2\%$  on forward voltage measurements.
2. Measured between  $25^\circ\text{C}$  and  $85^\circ\text{C}$  for coefficient of forward voltage.
3. Thermal resistance is measured between junction and the bottom of the LUXEON CoB substrate.

## Absolute Maximum Ratings

Table 4. Absolute maximum ratings for LUXEON CoB with FreshFocus Technology.

| PARAMETER                                               | MAXIMUM PERFORMANCE                                       |
|---------------------------------------------------------|-----------------------------------------------------------|
| DC Forward Current <sup>[1, 2]</sup>                    | 2x test current                                           |
| LED Junction Temperature <sup>[1, 3]</sup> (DC & Pulse) | $125^\circ\text{C}$                                       |
| ESD Sensitivity (ANSI/ESDA/JEDEC JS-001-2012)           | Class 3B                                                  |
| Operating Case Temperature <sup>[1]</sup>               | $-40^\circ\text{C}$ to $105^\circ\text{C}$                |
| LED Storage Temperature                                 | $-40^\circ\text{C}$ to $120^\circ\text{C}$                |
| Allowable Reflow Cycles                                 | 3                                                         |
| Reverse Voltage ( $V_{\text{reverse}}$ )                | LUXEON LEDs are not designed to be driven in reverse bias |

**Notes for Table 4:**

1. Proper current derating must be observed to maintain the junction temperature below the maximum allowable junction temperature.
2. Residual periodic variations due to power conversion from alternating current (AC) to direct current (DC), also called "ripple," are acceptable if the following conditions are met:
  - The frequency of the ripple current is 100Hz or higher
  - The average current for each cycle does not exceed the maximum allowable DC forward current
  - The maximum amplitude of the ripple does not exceed the maximum peak pulsed forward current
3. For marbled meat, when driven at DC forward current, it is recommended to limit the LED junction temperature to  $85^\circ\text{C}$ .

# Characteristic Curves

## Spectral Power Distribution Characteristics

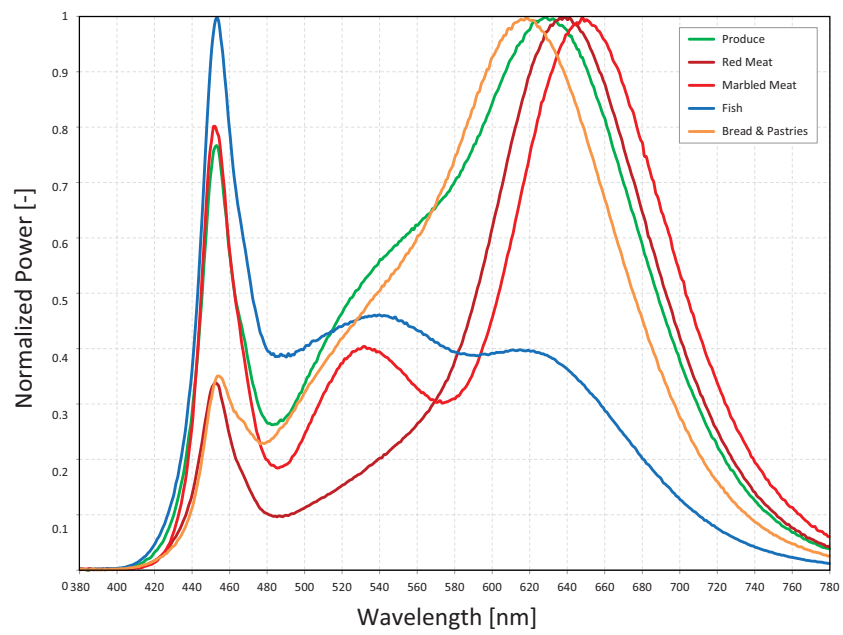


Figure 1. Typical normalized power vs. wavelength for LUXEON CoB with FreshFocus Technology at specified test current,  $T_j=85^{\circ}\text{C}$ .

## Light Output Characteristics

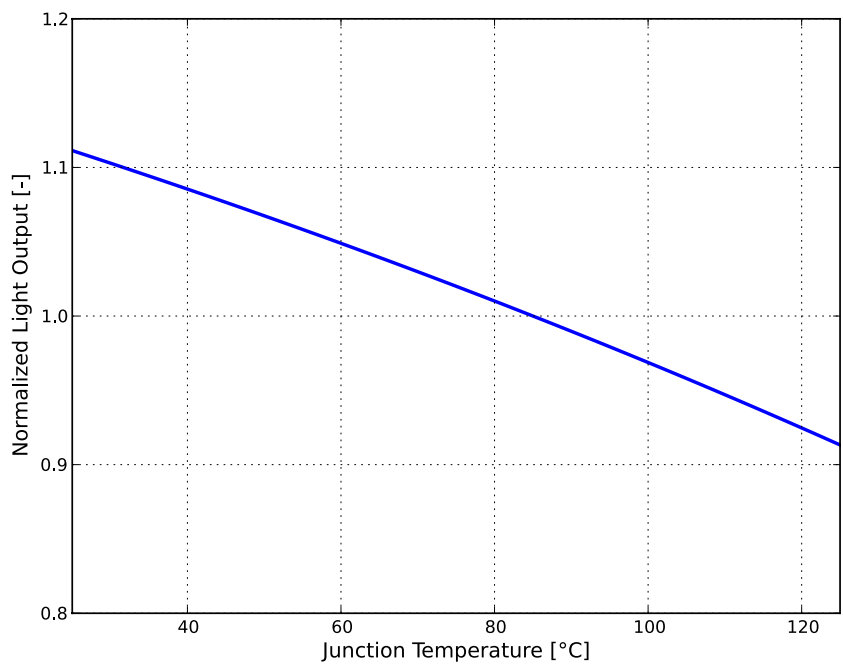


Figure 2. Typical normalized light output vs. junction temperature for LUXEON CoB with FreshFocus Technology at specified test current.

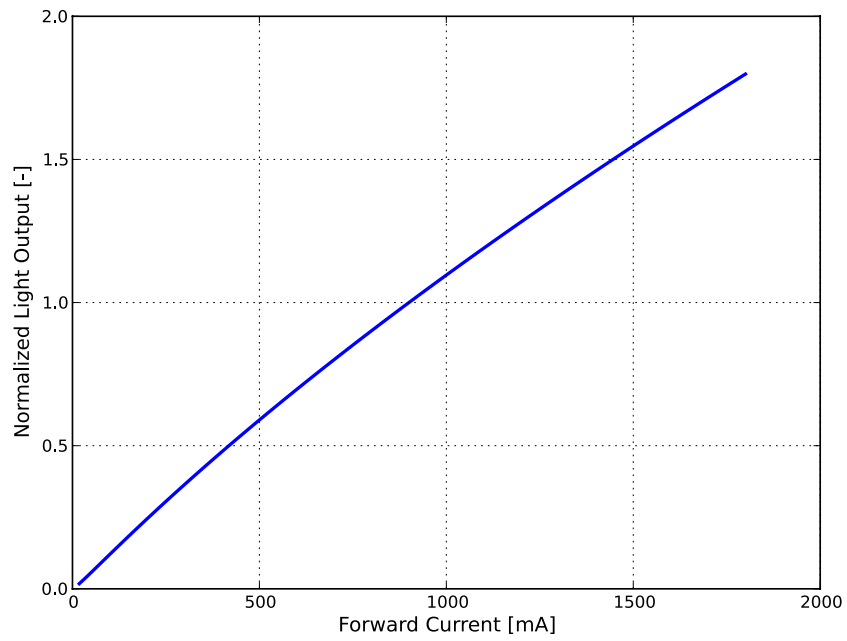


Figure 3a. Typical normalized light output vs. forward current for L2C5-xx001208E1500 at  $T_j = 85^\circ\text{C}$ .

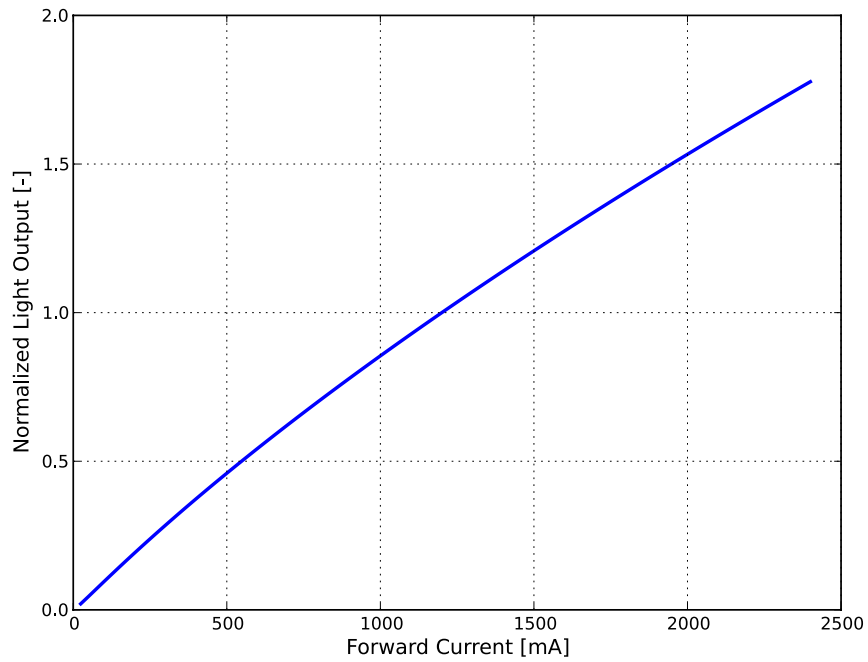


Figure 3b. Typical normalized light output vs. forward current for L2C5-xx001211E1900 at  $T_j = 85^\circ\text{C}$ .

# Forward Current Characteristics

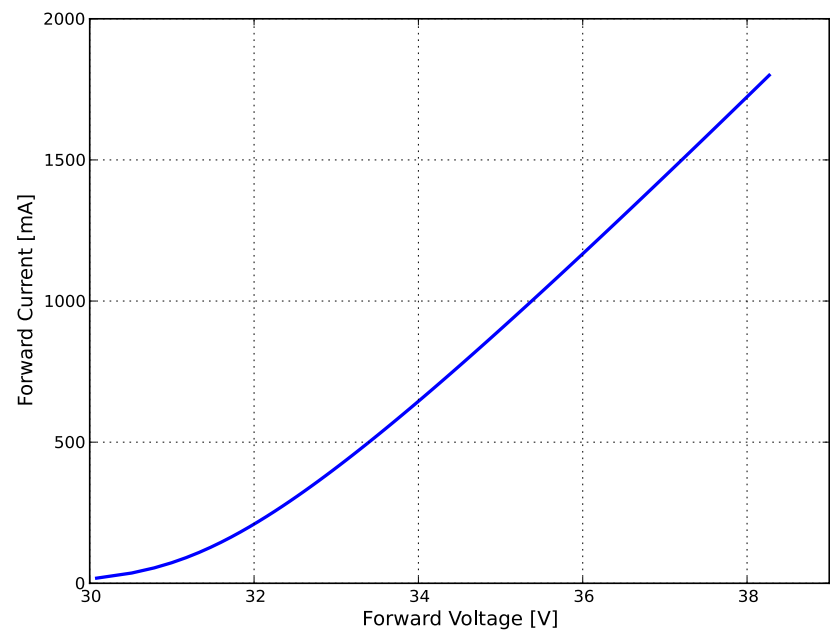


Figure 4a. Typical forward current vs. forward voltage for L2C5-xx001208E1500 at  $T_j=85^{\circ}\text{C}$ .

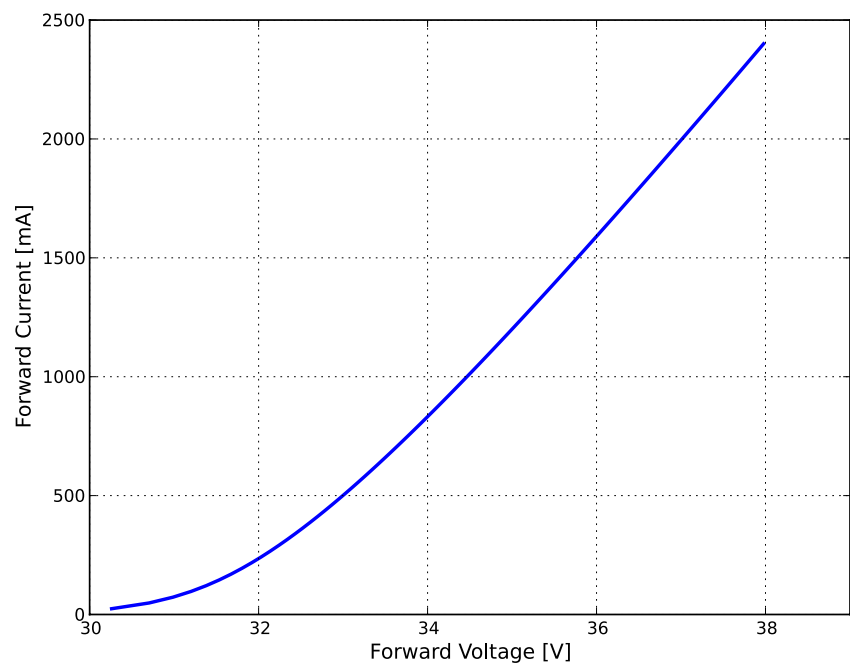


Figure 4b. Typical forward current vs. forward voltage for L2C5-xx001211E1900 at  $T_j=85^{\circ}\text{C}$ .



# Radiation Pattern Characteristics

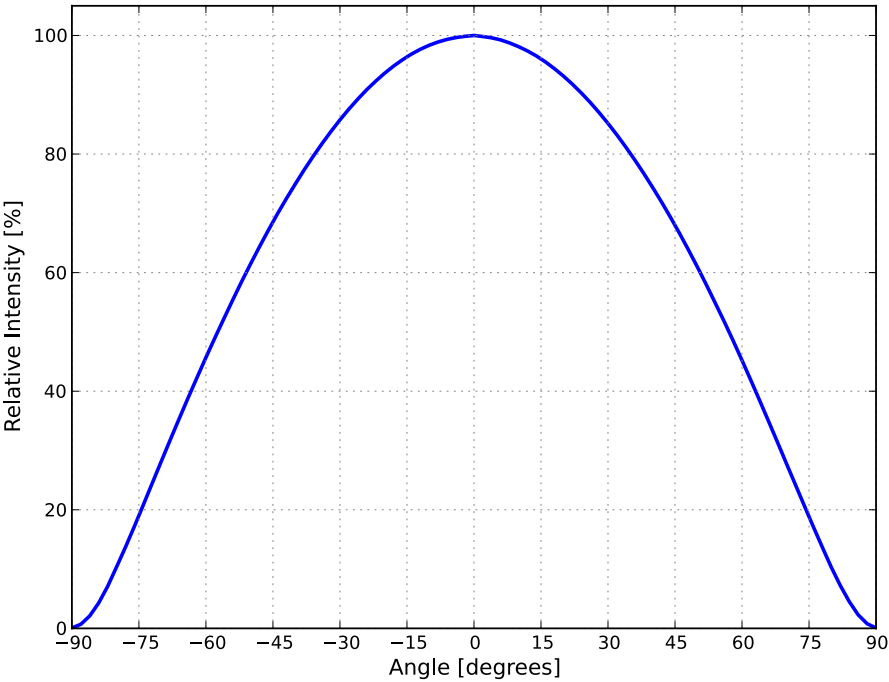


Figure 5. Typical radiation pattern for LUXEON CoB with FreshFocus Technology at specified test current,  $T_j=85^{\circ}\text{C}$ .

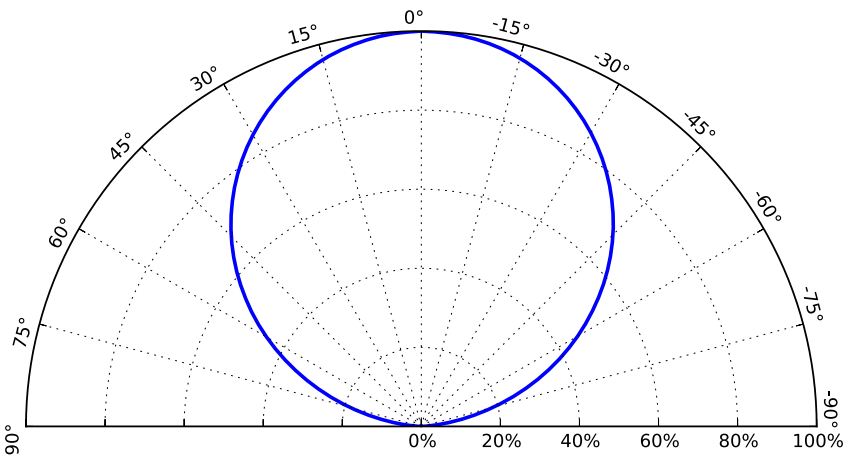


Figure 6. Typical polar radiation pattern for LUXEON CoB with FreshFocus Technology at specified test current,  $T_j=85^{\circ}\text{C}$ .

# Color Bin Definitions

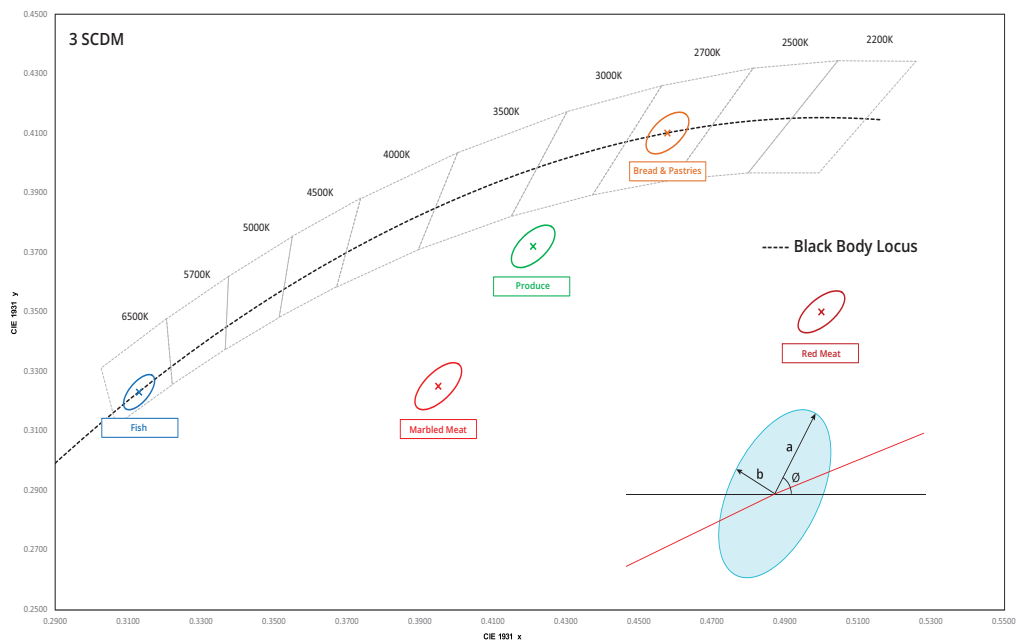


Figure 7. 3-step MacAdam ellipse illustration for Table 5.

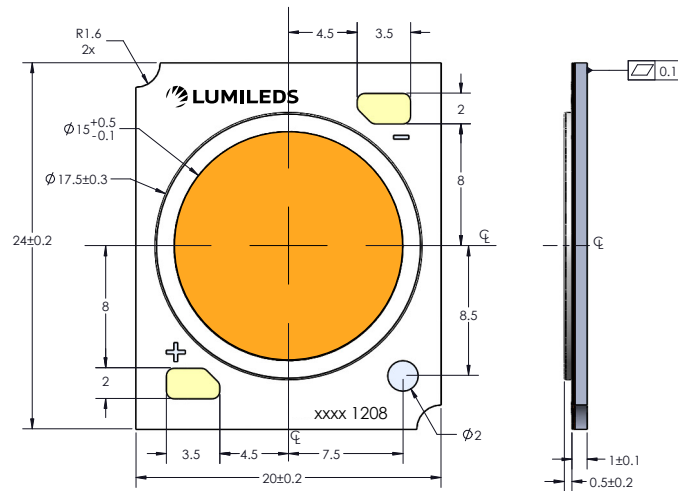
Table 5. 3-step MacAdam ellipse color bin definition for LUXEON CoB with FreshFocus Technology.

| PRODUCT          | COLOR SPACE                   | CENTER POINT <sup>[1]</sup><br>(cx, cy) | MAJOR AXIS,<br>a | MINOR AXIS,<br>b | ELLIPSE ROTATION<br>ANGLE, θ |
|------------------|-------------------------------|-----------------------------------------|------------------|------------------|------------------------------|
| Produce          | Single 3-step MacAdam ellipse | (0.4210, 0.3720)                        | 0.00834          | 0.00408          | 53.20°                       |
| Red Meat         | Single 3-step MacAdam ellipse | (0.5000, 0.3500)                        | 0.00862          | 0.00397          | 49.30°                       |
| Marbled Meat     | Single 3-step MacAdam ellipse | (0.3950, 0.3250)                        | 0.00939          | 0.00402          | 53.70°                       |
| Fish             | Single 3-step MacAdam ellipse | (0.3130, 0.3230)                        | 0.00669          | 0.00285          | 58.60°                       |
| Bread & Pastries | Single 3-step MacAdam ellipse | (0.4578, 0.4101)                        | 0.00810          | 0.00420          | 53.70°                       |

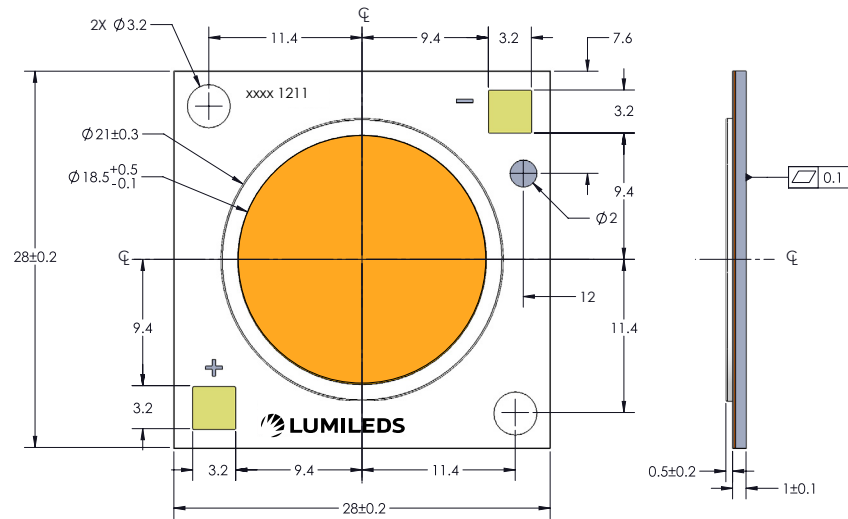
Notes for Table 5:

1. Lumileds maintains a tolerance of ±0.005 on x and y coordinates in the CIE 1931 color space.

# Mechanical Dimensions



L2C5-xx001208E1500



L2C5-xx001211E1900

Figure 8. Mechanical dimensions for LUXEON CoB with FreshFocus Technology.

## Notes for Figure 8:

1. Drawings are not to scale.
2. All dimensions are in millimeters.

# Packaging and Labeling Information

The LUXEON CoB with FreshFocus Technology LEDs are packaged in tubes then in a carton box. Each tube contains a specified number of LEDs. The LEDs in each tube come from a single category code, ensuring they are all well-matched for light output, color, and forward voltage. Each tube contains a rubber stopper at one end. The tube label has both alphanumeric and bar code information. The carton boxes have printed information providing part numbers with CAT codes that indicate luminous flux, color and forward voltage bins.

Table 6. Package information for LUXEON CoB with FreshFocus Technology.

| PART NUMBER        | TOTAL UNITS PER TUBE | TOTAL TUBES PER INNER BOX | TOTAL UNITS PER INNER BOX |
|--------------------|----------------------|---------------------------|---------------------------|
| L2C5-xx001208E1500 | 20                   | 5                         | 100                       |
| L2C5-xx001211E1900 | 10                   | 5                         | 50                        |

## Tube Dimensions

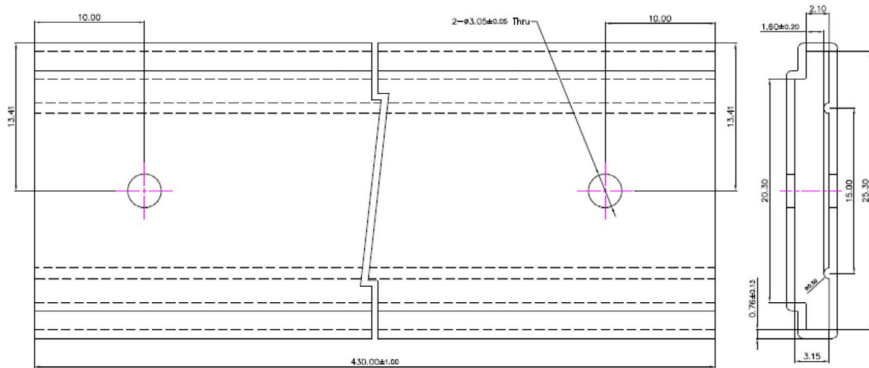


Figure 9a. Tube dimensions for L2C5-xx001208E1500.

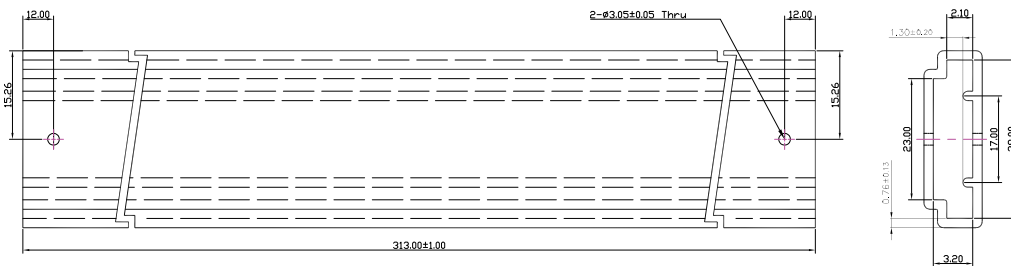


Figure 9b. Tube dimensions for L2C5-xx001211E1900.

### Notes for Figures 9a and 9b:

1. Drawings not to scale.
2. All dimensions are in millimeters.

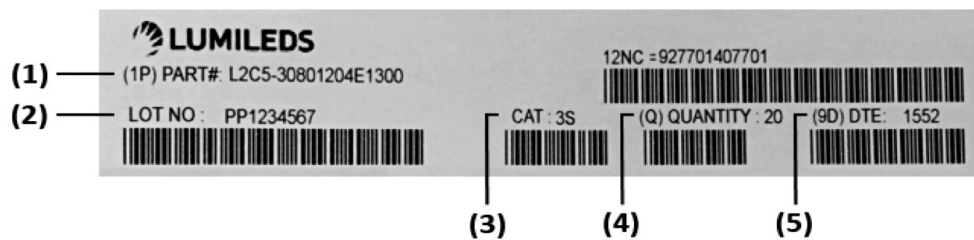


Figure 10. Example of a tube label for LUXEON CoB with FreshFocus Technology.

Notes for Figure 10 - Tube Label descriptions for customer use:

Field labels not described are for Lumileds internal use only.

1. Lumileds part number.
2. Unique production lot identification number. This number is required for traceability purpose.
3. Product category code.
4. Number of LED emitters in a tube.
5. LED test date in YYYY format.

# Inner Box

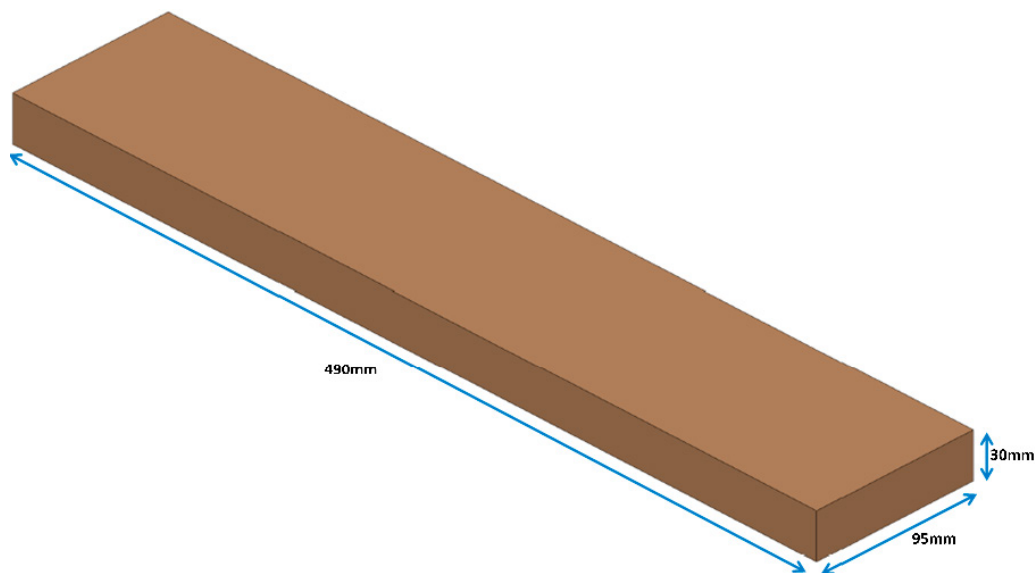


Figure 11. Dimensions for inner box packaging for LUXEON CoB with FreshFocus Technology.

Table 7. Inner box information for LUXEON CoB with FreshFocus Technology.

| BOX TYPE  | DIMENSIONS (mm) |     |    | AVERAGE WEIGHT<br>(100PCS/BOX) | AVERAGE WEIGHT<br>(50PCS/BOX) |
|-----------|-----------------|-----|----|--------------------------------|-------------------------------|
|           | H               | L   | W  |                                |                               |
| Inner Box | 30              | 490 | 95 | 0.340Kg                        | 0.305Kg                       |



Figure 12. Example of inner box label for LUXEON CoB with FreshFocus Technology.

Notes for Figure 12 - Inner Box Label descriptions for customer use:  
Field labels not described are for Lumileds internal use only.

- 1. Lumileds part number.
- 2. Number of LED emitters in a box.
- 3. LED test date in YYWW format.
- 4. Customer part number for custom requests only.
- 5. Unique production lot identification number. This number is required for traceability purpose.
- 6. Product category code.

# Outer Box

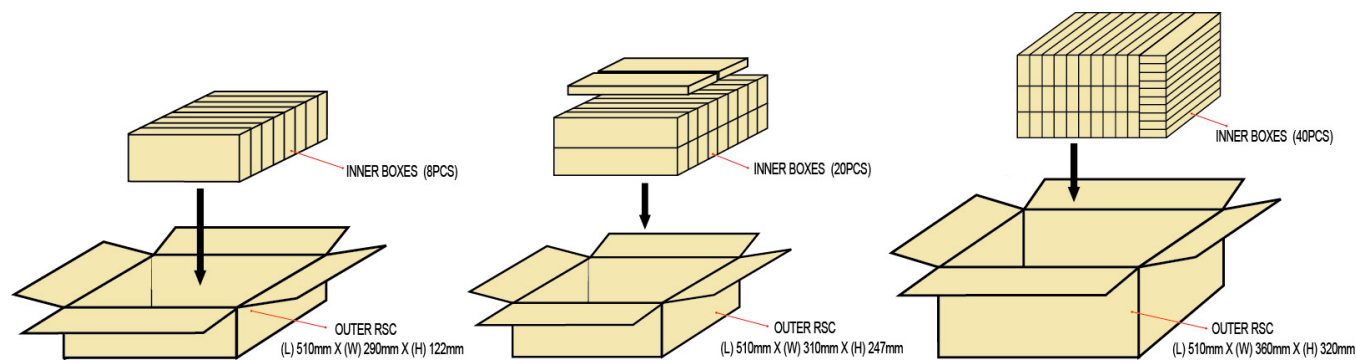


Figure 13. Dimensions for outer box packaging for LUXEON CoB with FreshFocus Technology.

Table 8. Outer box information for LUXEON CoB with FreshFocus Technology.

| BOX TYPE         | DIMENSIONS (mm) |     |     | MAXIMUM INNER BOXES PER OUTER BOX | MAXIMUM QUANTITY PER OUTER BOX | AVERAGE WEIGHT (100pcs/box) | AVERAGE WEIGHT (50pcs/box) |
|------------------|-----------------|-----|-----|-----------------------------------|--------------------------------|-----------------------------|----------------------------|
|                  | H               | L   | W   |                                   |                                |                             |                            |
| Outer Box 8 PCS  | 122             | 510 | 290 | 8                                 | 800                            | 3.05Kg                      | 2.77Kg                     |
| Outer Box 20 PCS | 247             | 510 | 310 | 20                                | 2000                           | 7.55Kg                      | 6.85Kg                     |
| Outer Box 40 PCS | 320             | 510 | 360 | 40                                | 4000                           | 15.10Kg                     | 13.70Kg                    |



Figure 14. Example of outer box label for LUXEON CoB with FreshFocus Technology.

Notes for Figure 14 - Outer Box Label descriptions for customer use:  
Field labels not described are for Lumileds internal use only.  
1. Country code of origin of manufacturing of parts (e.g. MY for Malaysia, CN for China) according to ISO 3166-1 alpha-2 document.  
2. Lumileds part number.  
3. Customer part number for custom requests only.  
4. Total number of LED emitters in a shipment box.

## About Lumileds

Lumileds is the global leader in light engine technology. The company develops, manufactures and distributes groundbreaking LEDs and automotive lighting products that shatter the status quo and help customers gain and maintain a competitive edge.

With a rich history of industry “firsts,” Lumileds is uniquely positioned to deliver lighting advancements well into the future by maintaining an unwavering focus on quality, innovation and reliability.

To learn more about our portfolio of light engines, visit [lumileds.com](http://lumileds.com).



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