

DATE OF ISSUE : 2011. 03.28

# SPECIFICATION

MODEL : SPMWHT221MD5WAT0S0



Approved rank :  $V_F$ (A1, A2, A3, A4, A5),  
CIE(T1, T2, T3, T4, T5, T6, T7, T8, T9, TA, TB, TC, TD, TE, TF, TG)  
 $I_V$ (S1, S2)

## 2323 WHITE LED T0 RANK

CUSTOMER :	
CHECKED	APPROVED

SAMSUNG LED			
DRAWN	CHECKED		APPROVED
	Sales	Qual	

**SAMSUNG LED CO., LTD.**

314. MAETAN 3-DONG, YEONGTONG-GU,  
SUWON-SI, GYEONGGI-DO, KOREA, 443-743

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# 1. Product Outline

## 1) Feature

- . Lead Frame Type LED Package ( 2.3 \* 2.3 \* t 0.7 mm )
- . Beam Angle (  $\Delta\theta$  : 120 °)
- . GaN/Al<sub>2</sub>O<sub>3</sub> Chip & Long Time Reliability

## 2) Applications

- . Indoor, Outdoor Display and etc.

# 2. Absolute Maximum Rating

Parameter	Symbol	Rating	Condition
Operating temperature range	T <sub>op</sub>	-30 ~ +85 °C	
Storage temperature range	T <sub>stg</sub>	-40 ~ +100 °C	
Junction Temperature	T <sub>j</sub>	110 °C	
Forward current	I <sub>F</sub>	150 mA	
Peak Pulsed Forward Current	I <sub>FP</sub>	300 mA	Duty 1/10 Pulse Width 10 ms
Reverse Voltage	V <sub>R</sub>	0.7 ~ 1.2 V	I <sub>R</sub> = 5 mA
Thermal resistance, Junction to PCB	R <sub>th, JS</sub>	< 40 K/W	
Assembly Process Temp.		260 °C, < 10 sec	
ESD		5 kV	HBM

# 3. Characteristics

## Electrical/Optical Characteristics

( Ta : 25 °C )

Item	Symbol	Conditions	Rank	Min.	Typ.	Max.	Unit
Forward Voltage (*)	V <sub>F</sub>	I <sub>F</sub> = 65 mA	WA	A1	2.8	-	2.9
				A2	2.9	-	3.0
				A3	3.0	-	3.1
				A4	3.1	-	3.2
				A5	3.2	-	3.3
Reverse Voltage	V <sub>R</sub>	I <sub>R</sub> = 5 mA	-	0.7	-	1.2	V
Color Rendering	R <sub>a</sub>	I <sub>F</sub> = 65 mA	-	78	82	-	-

## Luminous Intensity / Luminous Flux

( Ta : 25 °C )

Symbol	Conditions	Rank	Min.	Typ.	Max.	Unit
I <sub>v</sub>	I <sub>F</sub> = 65 mA	S0	S1	6.67	-	7.64
			S2	7.64	-	8.80
Φ <sub>v</sub>	I <sub>F</sub> = 65 mA	S0	S1	19.94	-	22.84
			S2	22.84	-	26.32

\* Luminous Flux (Φ<sub>v</sub>) : Only reference data.

## Chromaticity Coordinate

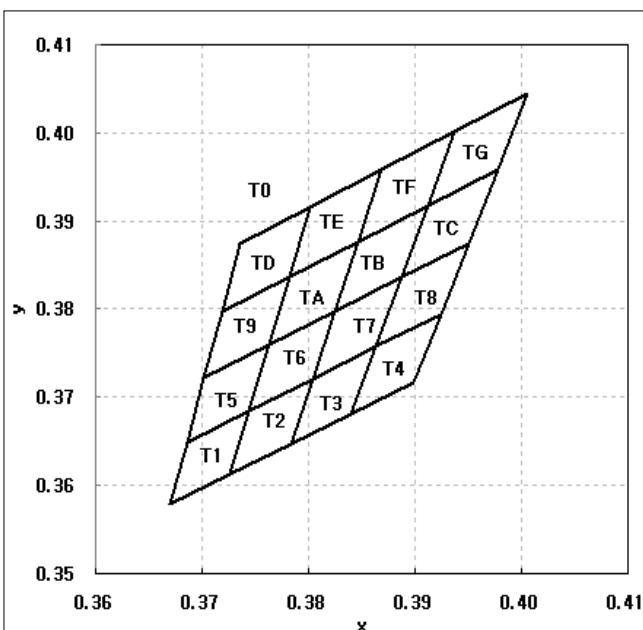
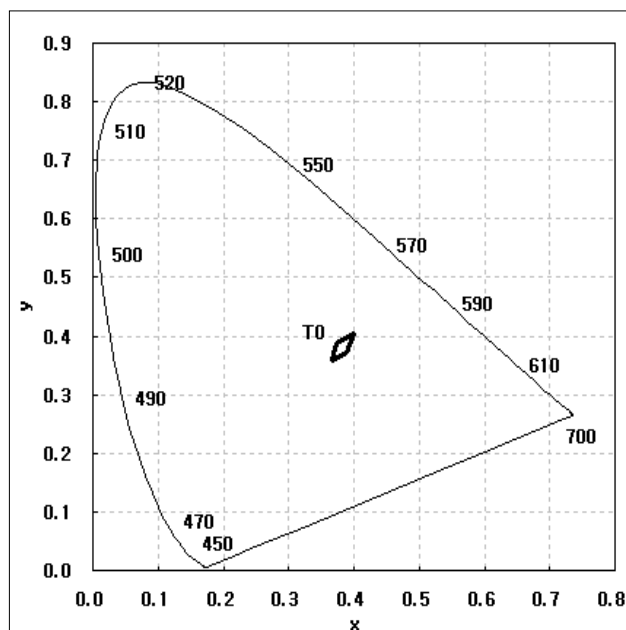
( Ta : 25 °C )

Condition	Rank	x				y				
I <sub>F</sub> = 65 mA	T0	T1	0.3670	0.3726	0.3744	0.3686	0.3578	0.3612	0.3685	0.3649
		T2	0.3726	0.3783	0.3804	0.3744	0.3612	0.3646	0.3721	0.3685
		T3	0.3783	0.3840	0.3863	0.3804	0.3646	0.3681	0.3758	0.3721
		T4	0.3840	0.3898	0.3924	0.3863	0.3681	0.3716	0.3794	0.3758
		T5	0.3686	0.3744	0.3763	0.3702	0.3649	0.3685	0.3760	0.3722
		T6	0.3744	0.3804	0.3825	0.3763	0.3685	0.3721	0.3798	0.3760
		T7	0.3804	0.3863	0.3887	0.3825	0.3721	0.3758	0.3836	0.3798
		T8	0.3863	0.3924	0.3950	0.3887	0.3758	0.3794	0.3875	0.3836
		T9	0.3702	0.3763	0.3782	0.3719	0.3722	0.3760	0.3837	0.3797
		TA	0.3763	0.3825	0.3847	0.3782	0.3760	0.3798	0.3877	0.3837
		TB	0.3825	0.3887	0.3912	0.3847	0.3798	0.3836	0.3917	0.3877
		TC	0.3887	0.3950	0.3978	0.3912	0.3837	0.3875	0.3958	0.3917
		TD	0.3719	0.3782	0.3802	0.3736	0.3797	0.3837	0.3916	0.3874
		TE	0.3782	0.3847	0.3869	0.3802	0.3837	0.3877	0.3958	0.3916
		TF	0.3847	0.3912	0.3937	0.3869	0.3877	0.3917	0.4001	0.3958
		TG	0.3912	0.3978	0.4006	0.3937	0.3917	0.3958	0.4044	0.4001

\* Tolerance : V<sub>F</sub>:±0.1 V, I<sub>v</sub>:±5 %, x,y:±0.01, R<sub>a</sub> :±3.0

\* Luminous Intensity measuring equipment : CAS140CT

## 4. Chromaticity Diagram



\* T0 = T1+T2+T3+T4+T5+T6+T7+T8+T9+TA+TB+TC+TD+TE+TF+TG

V <sub>F</sub>	CIE	I <sub>v</sub>
A1, A2, A3, A4, A5	T1, T2, T3, T4, T5, T6, T7, T8, T9, TA, TB, TC, TD, TE, TF, TG	S1, S2

\* Each reel contains only one of the A1, A2, A3, A4 or A5 a segment (1/5) of the V<sub>F</sub> rank.

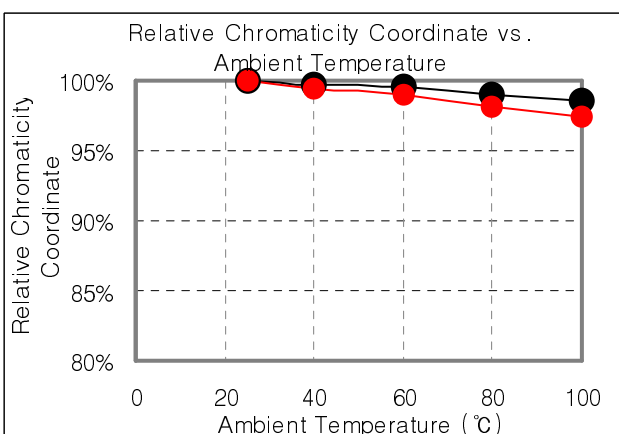
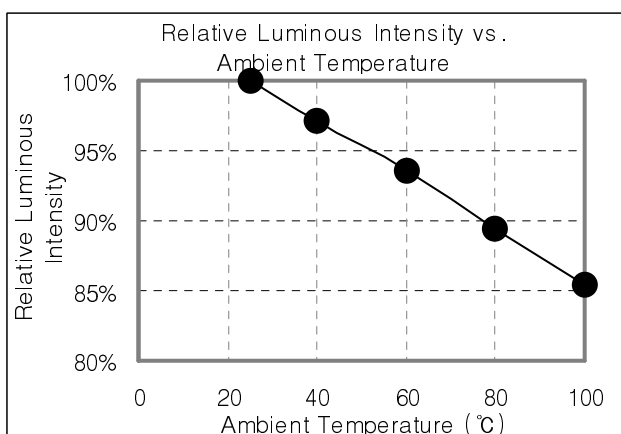
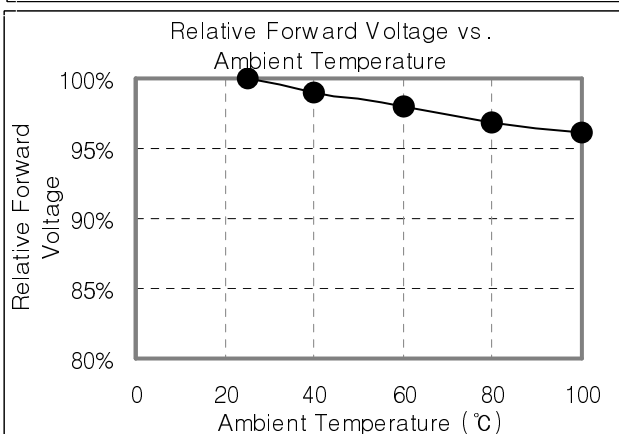
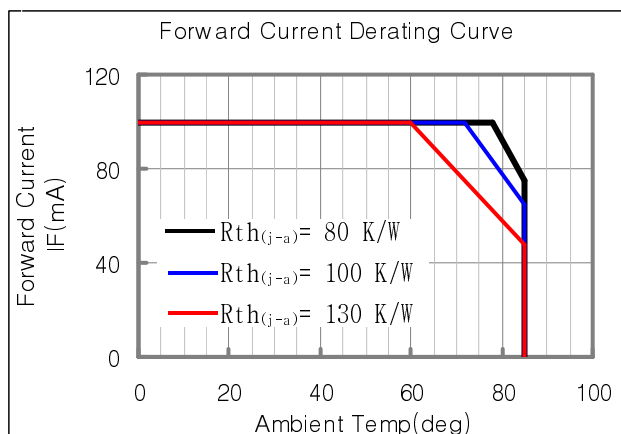
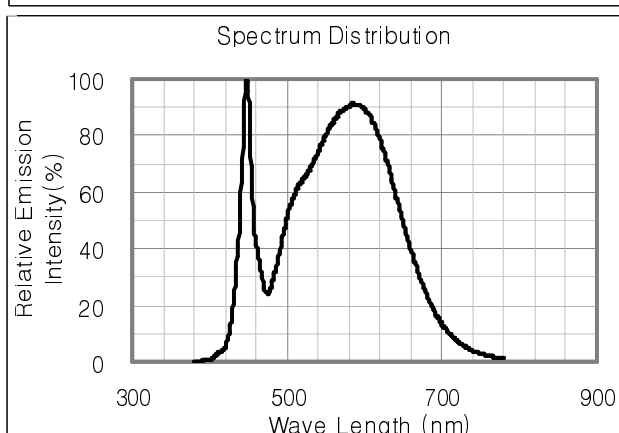
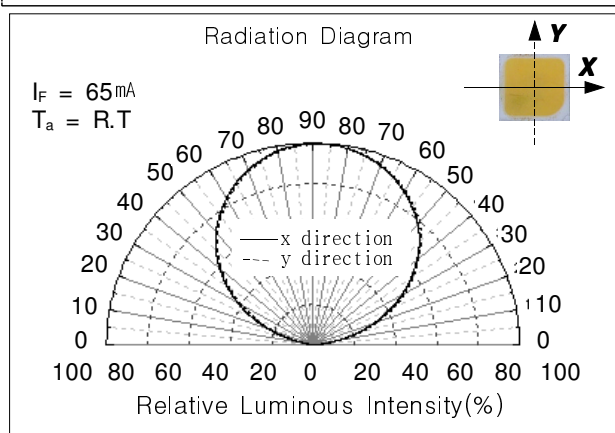
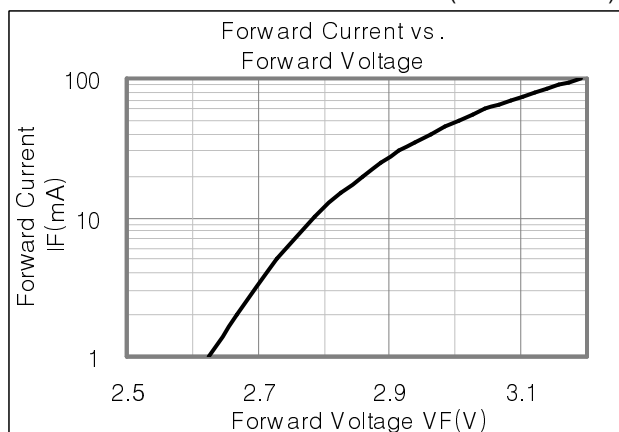
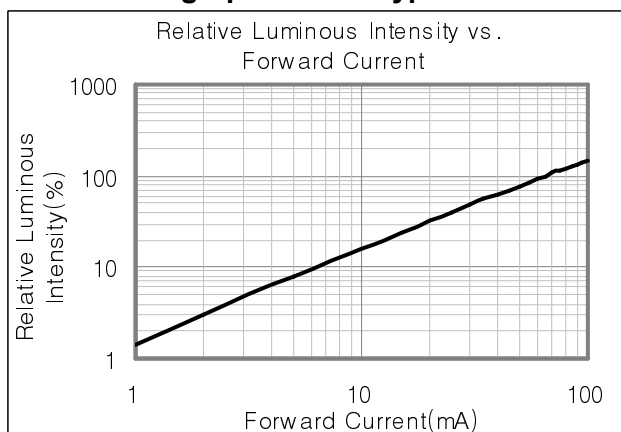
\* Each reel contains only one of the T1, T2, T3, T4, T5, T6, T7, T8, T9, TA, TB, TC, TD, TE, TF, or TG a segment (1/16) of the CIE rank.

\* Each reel contains only one of the S1 or S2 a segment (1/2) of the I<sub>v</sub> rank.

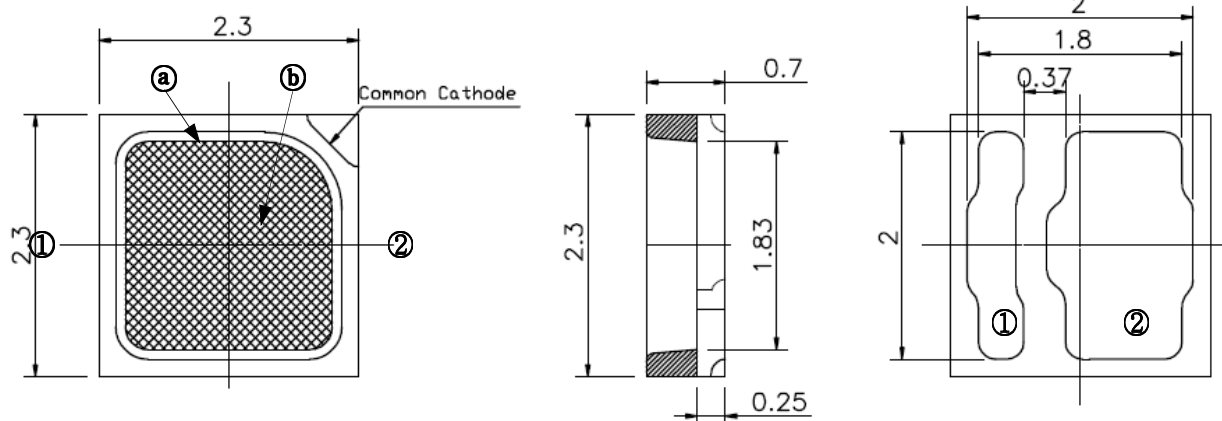
## 5. Typical Characteristics Graph

\* These graphs show typical values.

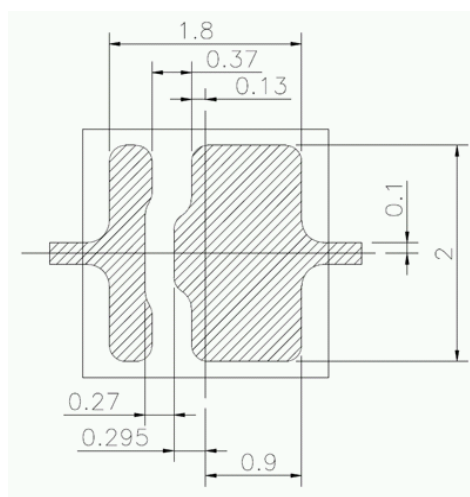
( Ta : 25 °C )



## 6. LED Package Outline Dimensions



1. Tolerance is  $\pm 0.1$  mm
2. The maximum compressing force is 15N on the silicone ①
3. Do not place pressure on the encapsulation resin ②



Land Pattern

\* This LED has built-in ESD protection device(s) connected in parallel to LED chip(s).

### Remarks

The pressure on the LEDs will influence to the reliability of the LEDs.  
Precautions should be taken to avoid the strong pressure on the LEDs.

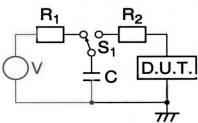
Repairing should not be done after the LEDs have been soldered.

It should be confirmed beforehand whether the characteristics of the LEDs will or will not be damaged by repairing.

Do not put stress on the LEDs during heating.

## 7. Reliability Test Items and Conditions

### 1) Test Items

Test Item	Test Conditions	Test Hours/Cycles	Sample No
MSL Test	125 ℃ 24h drying → 60 ℃, 60 %RH 120h → 260 ℃ 10sec 3 cycles	1 cycle	50
Room Temperature life test	25 ℃±3 ℃, DC100 mA	1,000 hrs	50
High Temperature life test	85 ℃±3 ℃, DC75 mA	1,000 hrs	50
High Temperature humidity life test	60 ℃±3 ℃, 95 %±2 %RH, DC100 mA	1,000 hrs	50
High Temperature humidity On/Off test	85 ℃±3 ℃, 85%±2 %RH, DC100 mA DC100 mA, On/2 sec, Off/5 sec	100,000 cycles	50
Low Temperature life test	-40 ℃±3 ℃, DC100 mA	1,000 hrs	50
Temperature humidity Cycle	-10 ℃ ~ 25 ℃,95 %RH ~ 65 ℃,95 %RH DC100 mA, 24 hrs/ 1 cycle	10 cycles	50
Thermal Shock	-45 ℃/15 min ↔ 125 ℃/15 min, 150 Cycle => Reflow 260℃ → Hot plate 180℃)	1 cycle	100
High Temperature Storage	Ta=100 ℃±3 ℃	1000 hrs	11
Low Temperature Storage	Ta=-40 ℃±3 ℃	1000 hrs	11
Temperature humidity Cycle	-10 ℃ ~ 25 ℃,95 %RH ~ 65 ℃,95 %RH 24 hrs/ 1 cycle	10 cycles	11
ESD(HBM)	<div></div> <div>R1:10 MΩ , R2:1.5 kΩ C:100 pF, V = ±5 kV</div>	5 times	5
ESD(MM)	<div></div> <div>-R1:10 MΩ , R2:0 , C:200 pF V = ±0.2 kV</div>	5 times	5
Vibration Test	100~2000~100 Hz, 200 m/s <sup>2</sup> , Sweep 4 min, 48min, X, Y, Z 3 direction, each 1 cycle	4 cycles	11
Mechanical Shock Test	1500G, 0.5 ms, 3 shocks each X-Y-Z axis	5 cycles	11

## 2) Criteria for Judging the Damage

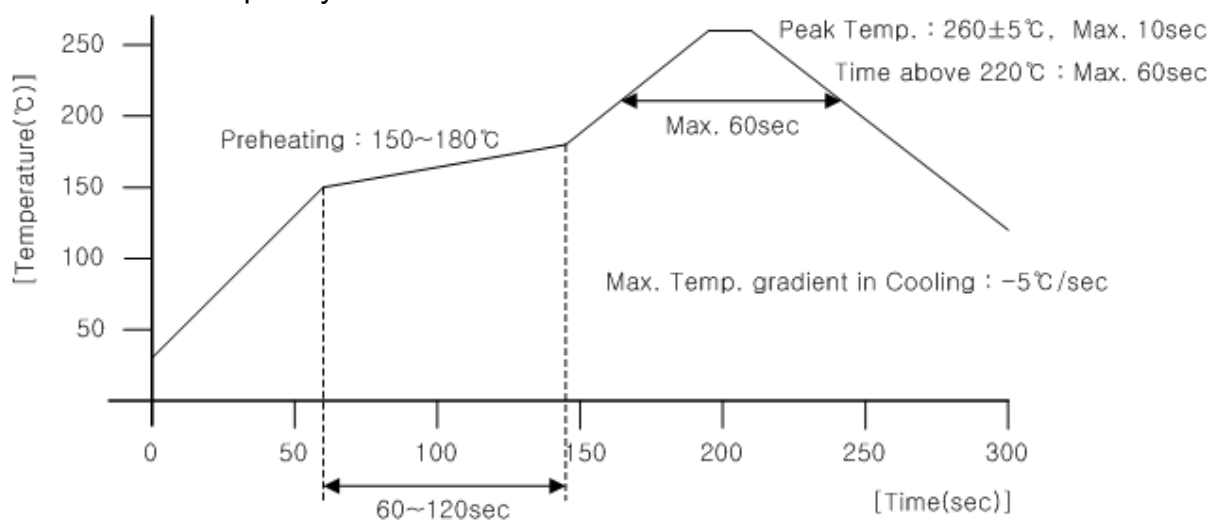
Item	Symbol	Test Condition	Limit	
			Min	Max
Forward Voltage	$V_F$	$I_F = 65 \text{ mA}$	Init. Value*0.9	Init. Value*1.1
Luminous Intensity	$\Phi_v$	$I_F = 65 \text{ mA}$	Init. Value*0.8	Init. Value*1.2

\* USL : Upper Standard Level      LSL : Lower Standard Level

## 8. Solder Conditions

### 1) Reflow Conditions ( Pb Free )

Reflow Frequency : 2 times max.

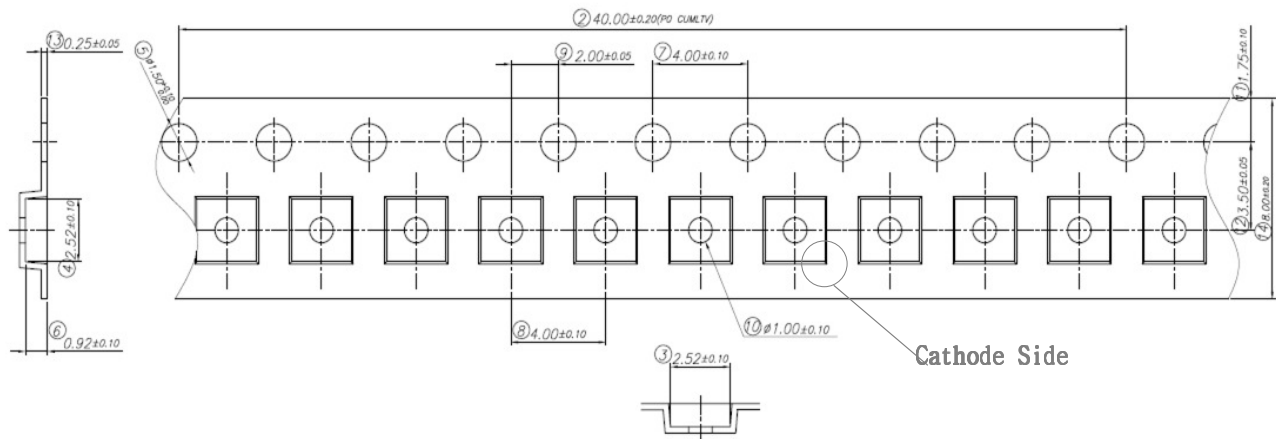


### 2) For Manual Soldering

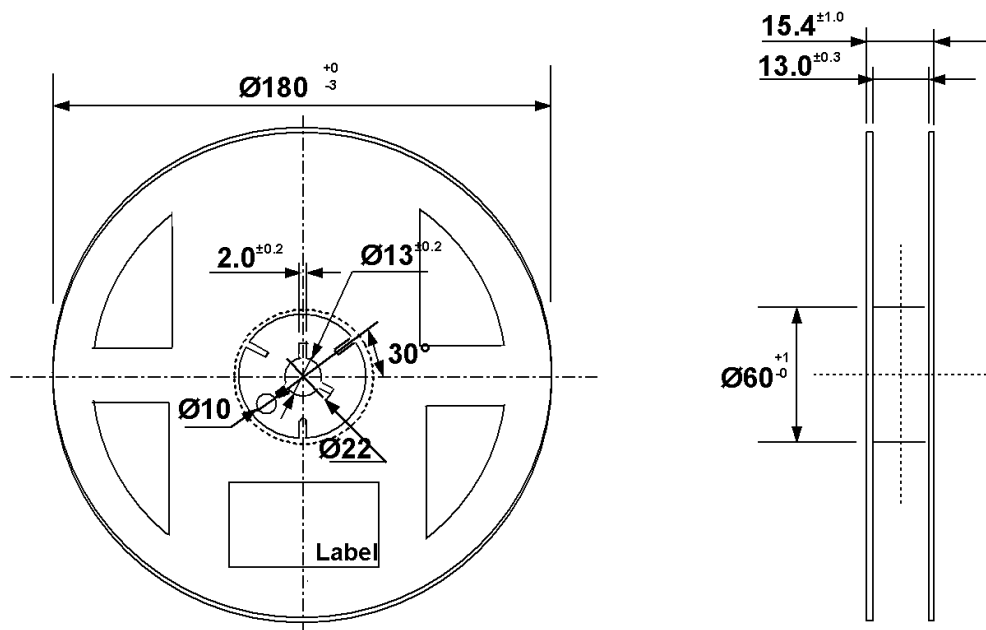
Not more than 5 seconds @MAX300 °C, under soldering iron.



## 9. Taping Dimension



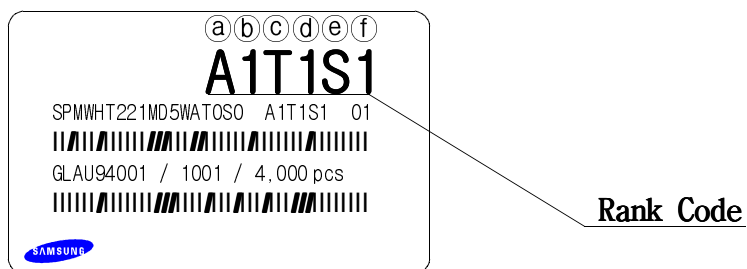
End			Start
More than 40 mm Unloaded tape	Mounted with Flash LED	More than (100~200)mm Unloaded tape	Leading part more than (200~400)mm



Tolerance  $\pm 0.2$  , Unit:mm

- (1) Quantity : The quantity/reel to be 4000 pcs.
- (2) Cumulative Tolerance : Cumulative tolerance/10 pitches to be  $\pm 0.2$  mm
- (3) Adhesion Strength of Cover Tape : Adhesion strength to be 0.1-0.7 N when the cover tape is turned off from the carrier tape at 10 °C angle to be the carrier tape.
- (4) Packaging : P/N, Manufacturing data code no. and quantity to be indicated on a damp proof package.

## 10. Label Structure



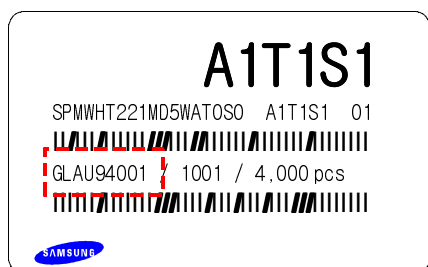
N.B) Denoted rank is the only example.

### Rank Code

- (a)(b) : Forward Voltage( $V_F$ ) Rank (refer to page. 3)
- (c)(d) : Chromaticity Coordinate Rank (refer to page. 4)
- (e)(f) : Luminous Flux( $\Phi_V$ ) Rank (refer to page. 3)

## 11. Lot Number

The Lot number is composed of the following characters

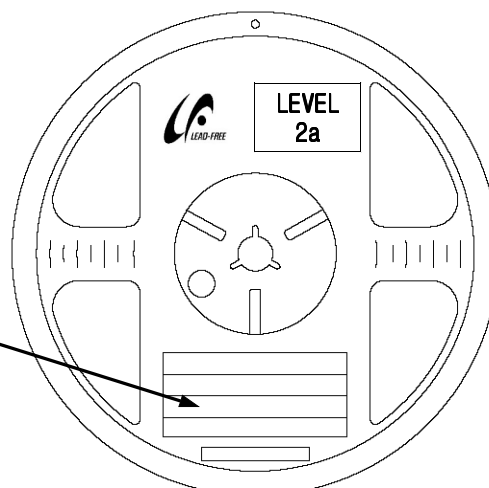


①②③④⑤⑥⑦⑧⑨ / 1(a)(b)(c) / 4,000 PCS

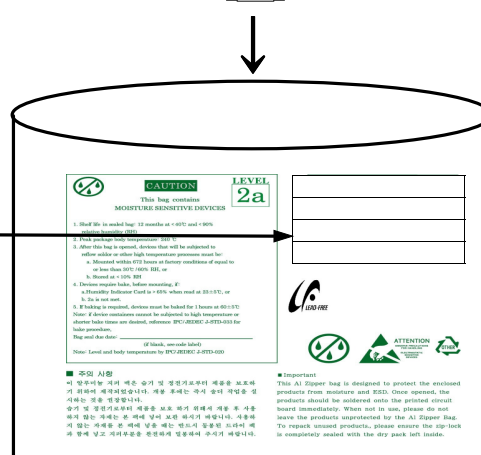
- ① : Production Site (S:SAMSUNG LED, G:GOSIN CHINA)
- ② : L (LED)
- ③ : Product State (A:Normality, B:Bulk, C:First Production, R:Reproduction, S:Sample)
- ④ : Year (U:2010, V:2011, W:2012...)
- ⑤ : Month (1 ~ 9, A, B)
- ⑥ : Day (1 ~ 9, A, B ~ V)
- ⑦⑧⑨ : SAMSUNG LED Product number (1 ~ 999)
- (a)(b)(c) : Reel Number (1 ~ 999)

## 12. Reel Packing Structure

## Reel



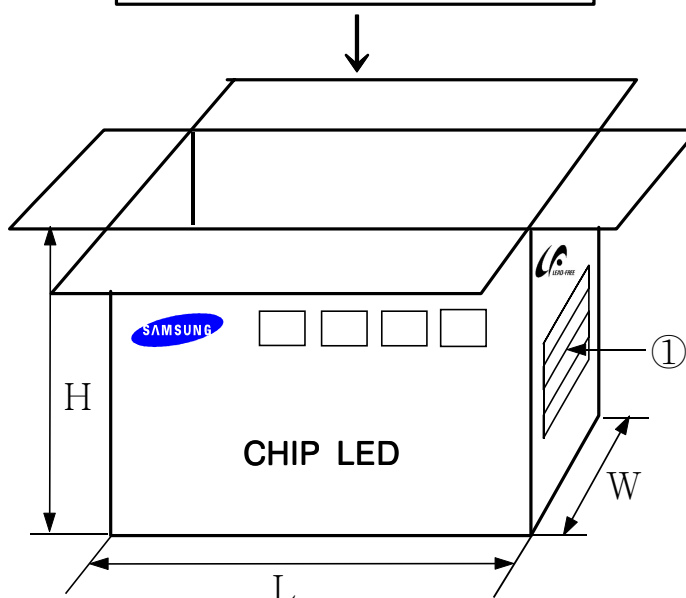
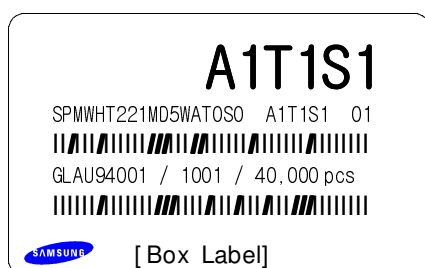
## Aluminum Vinyl Bag



Material : Paper(SW3B(B))

TYPE	SIZE(mm)		
	L	W	H
7inch	245	220	182

① SIDE



## 13. Aluminum Vinyl Bag



**CAUTION**  
 This bag contains  
**MOISTURE SENSITIVE DEVICES**

**LEVEL**  
**2a**

1. Shelf life in sealed bag: 12 months at <40℃ and <90% relative humidity (RH)
2. Peak package body temperature: 240 ℃
3. After this bag is opened, devices that will be subjected to reflow solder or other high temperature processes must be:
  - a. Mounted within 672 hours at factory conditions of equal to or less than 30℃ /60% RH, or
  - b. Stored at < 10% RH
4. Devices require bake, before mounting, if:
  - a. Humidity Indicator Card is > 65% when read at 23±5℃, or
  - b. 2a is not met.
5. If baking is required, devices must be baked for 1 hours at 60±5℃

Note: if device containers cannot be subjected to high temperature or shorter bake times are desired, reference IPC/JEDEC J-STD-033 for bake procedure,

Bag seal due date: \_\_\_\_\_  
 (if blank, see code label)

Note: Level and body temperature by IPC/JEDEC J-STD-020

A1T1S1

SPMWHT221MD5WAT0S0 A1T1S1 01



GLAU94001 / 1001 / 4,000 pcs







LEAD-FREE



ATTENTION  
OBSERVE PRECAUTIONS  
FOR HANDLING  
ELECTROSTATIC  
SENSITIVE  
DEVICES



OTHER

■ 주의 사항

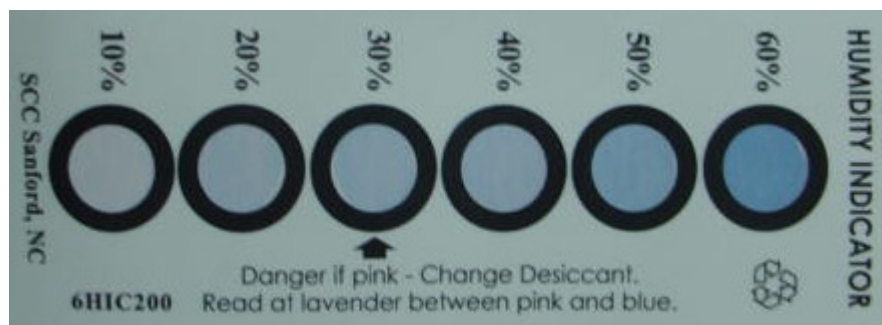
이 알루미늄 지퍼 백은 습기 및 정전기로부터 제품을 보호하기 위하여 제작되었습니다. 개봉 후에는 즉시 솔더 작업을 실시하는 것을 권장합니다.

습기 및 정전기로부터 제품을 보호 하기 위해서 개봉 후 사용하지 않는 자재는 본 팩에 넣어 보관 하시기 바랍니다. 사용하지 않는 자재를 본 팩에 넣을 때는 반드시 동봉된 드라이 팩과 함께 넣고 지퍼부분을 완전하게 밀봉하여 주시기 바랍니다.

■ Important

This Al Zipper bag is designed to protect the enclosed products from moisture and ESD. Once opened, the products should be soldered onto the printed circuit board immediately. When not in use, please do not leave the products unprotected by the Al Zipper Bag. To repack unused products., please ensure the zip-lock is completely sealed with the dry pack left inside.

## Silica gel & Humidity Indicator Card in Aluminum Vinyl Bag



## 14. Precaution for Use (취급상 주의사항)

- 1) For over-current-proof function, customers are recommended to apply resistors to prevent sudden change of the current caused by slight shift of the voltage.

과전류 방지를 위해 전압의 미세한 이동에 의해 야기되는 전류의 순간 변화를 방지하기 위해 저항 등의 설치를 권장함.

- 2) This device should not be used in any type of fluid such as water, oil, organic solvent, etc. When washing is required, IPA is recommended to use.

제품은 물, 오일, 유기물과 같은 액체 타입에서의 사용은 제한되며, 세정이 필요할 시에는 IPA 사용을 권장함.

- 3) When the LEDs illuminate, operating current should be decided after considering the ambient maximum temperature.

LED의 발광 시, 동작 전류는 주변 최고온도를 고려하여 결정되어야 함.

- 4) LEDs must be stored in a clean environment.

If the LEDs are to be stored for 3 months or more after being shipped from SLED, they should be packed by a sealed container with nitrogen gas injected.

(Shelf life of sealed bags: 12 months, temp. 0~40 °C, 20~70 %RH)

LED의 보관은 청정한 환경에서 보존되어야 하며, 만약 삼성LED로부터 공급받는 후 3개월 또는 그 이상 보관이 필요하다면 질소 가스를 동봉한 보존용기에 보관되어야 함.

(보존 bag의 수명 : 12 개월, 보존 온도 0~40 °C, 습도 20~70 %RH)

- 5) After storage bag is open, device subjected to soldering, solder reflow, or other high temperature processes must be:

보존 Bag이 개봉된 후에, 납땜이나 reflow등의 높은 온도에 노출되는 제품은 다음의 사항에 부합되어야 함.

a. Mounted within 168 hours (7 days) at an assembly line with a condition of no more than 30 °C/60 %RH,

a. 제품은 30 °C/60 %RH보다 같거나 낮은 조립조건에서 168시간(7일)이내에 조립해야 함.

b. Stored at <10 %RH.

b. 10 % 이하의 상대습도에서 보관되어야 함.

- 6) Repack unused Products with anti-moisture packing, fold to close any opening and then store in a dry place.

사용하지 않은 제품은 방습팩에 넣어 개봉 부위를 닫아서 다시 포장한 후, 건조한 장소에서 보관할 것을 권장함.

- 7) Devices require baking before mounting, if humidity card reading is  $>60\%$  at  $23\pm5\text{ }^{\circ}\text{C}$ .

만약 습도표시카드의 수치가  $23\pm5\text{ }^{\circ}\text{C}$ 에서  $60\%$  이상이라면, 제품 실장 전에 baking하여야 함.

- 8) Devices must be baked for 24 hours at  $65\pm5\text{ }^{\circ}\text{C}$ , if baking is required.

만약 baking이 필요하다면, 제품은  $65\pm5\text{ }^{\circ}\text{C}$ 에서 24시간 정도 baking 되어야 함.

- 9) The LEDs are sensitive to the static electricity and surge. It is recommended to use a wrist band or anti-electrostatic glove when handling the LEDs.

LED는 정전기 및 서지에 민감한 제품이므로, LED 제품을 다룰 시에는 정전기 방지장갑이나 손목밴드를 사용하기를 권장함.

- 10) Do not stack assembled PCBs together.

Since materials of LEDs is soft, abrasion between two PCB assembled with LED might cause catastrophic failure of the LEDs.

LED는 부드러운 재료를 사용하기 때문에 조립된 PCB간 마찰은 고장의 원인이 됨.  
조립된 PCB는 쌓아서 보관하지 말아야 함,

If voltage exceeding the absolute maximum rating is applied to LEDs, it may cause damage or even destruction to LED devices.

만약 절대 허용치를 초과하는 전압이 LED에 가해지면, LED 소자는 파괴되거나 손상될 수 있음.

Damaged LEDs may show some unusual characteristics such as increase in leak current, lowered turn-on voltage, or abnormal lighting of LEDs at low current.

손상된 제품은 누설전류의 증가, Turn on 전압의 저하, 저 전류에서의 점등불량 등의 이상 거동을 보일 수 있음.

## 15. Hazard Substance Analysis (SGS)



**Test Report No.** F690501/LF-CTSAYAA10-38508

Issued Date: November 19, 2010

Page 1 of 7

To: **SAMSUNG LED CO.,LTD.**  
314, Maetan-dong  
Yeongtong-gu  
Suwon-city  
GYEONGGI-DO 443-370  
Korea

The following merchandise was submitted and identified by the client as :

<b>SGS File No.</b>	: AYAA10-38508
<b>Product Name</b>	: 2323 WHITE LED
<b>Item No./Part No.</b>	: N/A
<b>Received Date</b>	: Nov 12, 2010
<b>Test Period</b>	: Nov 15, 2010 to Nov 18, 2010
<b>Test Performed</b>	: SGS Testing Korea tested the sample(s) selected by applicant with following results
<b>Test Results</b>	: For further details, please refer to following page(s)
<b>Comments</b>	: By the applicant's specific request, the sampling and testing was performed only for the part indicated in the photo without disassembly.

Timothy Jeon  
Jinhee Kim  
Cindy Park  
Jerry Jung/ Testing Person

SGS Testing Korea Co. Ltd.

Jeff Jang

Jeff Jang / Chemical Lab Mgr

[illegible]

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SGS Testing Korea Co., Ltd.

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**Test Report No. F690501/LF-CTSAYAA10-38508**

Issued Date: November 19, 2010

Page 2 of 7

Sample No. : AYAA10-38508.001

Sample Description : 2323 WHITE LED

Item No./Part No. : N/A

**Heavy Metals**

Test Items	Unit	Test Method	MDL	Results
Cadmium (Cd)	mg/kg	With reference to IEC 62321:2008, ICP	0.5	N.D.
Lead (Pb)	mg/kg	With reference to IEC 62321:2008, ICP	5	N.D.
Mercury (Hg)	mg/kg	With reference to IEC 62321:2008, ICP	2	N.D.
Hexavalent Chromium (Cr VI)	mg/kg	With reference to IEC 62321:2008, UV-VIS	1	N.D.
Arsenic (As)	mg/kg	With reference to EPA 3052(1996), US EPA 6010B(1996), ICP	10	N.D.
Sb (Sb2O3)	mg/kg	With reference to EPA 3050B(1996), US EPA 6010B(1996), ICP	10	N.D.
Beryllium (Be)	mg/kg	With reference to EPA 3050B(1996), US EPA 6010B(1996), ICP	0.5	N.D.

**Flame Retardants-PBBs/PBDEs**

Test Items	Unit	Test Method	MDL	Results
Monobromobiphenyl	mg/kg	With reference to IEC 62321:2008, GC-MS	5	N.D.
Dibromobiphenyl	mg/kg	With reference to IEC 62321:2008, GC-MS	5	N.D.
Tribromobiphenyl	mg/kg	With reference to IEC 62321:2008, GC-MS	5	N.D.
Tetrabromobiphenyl	mg/kg	With reference to IEC 62321:2008, GC-MS	5	N.D.
Pentabromobiphenyl	mg/kg	With reference to IEC 62321:2008, GC-MS	5	N.D.
Hexabromobiphenyl	mg/kg	With reference to IEC 62321:2008, GC-MS	5	N.D.
Heptabromobiphenyl	mg/kg	With reference to IEC 62321:2008, GC-MS	5	N.D.
Octabromobiphenyl	mg/kg	With reference to IEC 62321:2008, GC-MS	5	N.D.
Nonabromobiphenyl	mg/kg	With reference to IEC 62321:2008, GC-MS	5	N.D.
Decabromobiphenyl	mg/kg	With reference to IEC 62321:2008, GC-MS	5	N.D.
Monobromodiphenyl ether	mg/kg	With reference to IEC 62321:2008, GC-MS	5	N.D.
Dibromodiphenyl ether	mg/kg	With reference to IEC 62321:2008, GC-MS	5	N.D.
Tribromodiphenyl ether	mg/kg	With reference to IEC 62321:2008, GC-MS	5	N.D.
Tetrabromodiphenyl ether	mg/kg	With reference to IEC 62321:2008, GC-MS	5	N.D.
Pentabromodiphenyl ether	mg/kg	With reference to IEC 62321:2008, GC-MS	5	N.D.
Hexabromodiphenyl ether	mg/kg	With reference to IEC 62321:2008, GC-MS	5	N.D.

NOTE: (1) N.D. = Not detected. (<MDL)  
 (2) mg/kg = ppm  
 (3) MDL = Method Detection Limit  
 (4) - = No regulation  
 (5) \*\* = Qualitative analysis (No Unit)  
 (6) \* = Boiling-water-extraction:  
 Negative = Absence of CrVI coating  
 Positive = Presence of CrVI coating: the detected concentration in boiling-water-extraction solution is equal or greater than 0.02 mg/kg with 50 cm<sup>2</sup> sample surface area.

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**Test Report No. F690501/LF-CTSAYAA10-38508**

Issued Date: November 19, 2010

Page 3 of 7

Sample No. : AYAA10-38508.001

Sample Description : 2323 WHITE LED

Item No./Part No. : N/A

**Flame Retardants-PBBs/PBDEs**

Test Items	Unit	Test Method	MDL	Results
Heptabromodiphenyl ether	mg/kg	With reference to IEC 62321:2008, GC-MS	5	N.D.
Octabromodiphenyl ether	mg/kg	With reference to IEC 62321:2008, GC-MS	5	N.D.
Nonabromodiphenyl ether	mg/kg	With reference to IEC 62321:2008, GC-MS	5	N.D.
Decabromodiphenyl ether	mg/kg	With reference to IEC 62321:2008, GC-MS	5	N.D.

**Phthalates**

Test Items	Unit	Test Method	MDL	Results
Di-isodecyl phthalate (DIDP)	mg/kg	US EPA 8061A, GC/MS	50	N.D.
Di-isononyl phthalate (DINP)	mg/kg	US EPA 8061A, GC/MS	50	N.D.
Di-n-octyl phthalate (DNOP)	mg/kg	US EPA 8061A, GC/MS	50	N.D.
Di-methyl phthalate (DMP)	mg/kg	US EPA 8061A, GC/MS	50	N.D.
Di-ethyl phthalate(DEP)	mg/kg	US EPA 8061A, GC/MS	50	N.D.

**Halogen Contents**

Test Items	Unit	Test Method	MDL	Results
Fluorine(F)	mg/kg	With reference to ASTM D 7359-08, IC	30	N.D.
Bromine(Br)	mg/kg	With reference to ASTM D 7359-08, IC	30	N.D.
Chlorine(Cl)	mg/kg	With reference to ASTM D 7359-08, IC	30	N.D.
Iodine(I)	mg/kg	With reference to ASTM D 7359-08, IC	50	N.D.

**Organotin Compounds**

Test Items	Unit	Test Method	MDL	Results
Tributyltin (TBT)	mg/kg	DIN 38407-13, GC/MS	0.1	N.D.
Triphenyltin (TPHT)	mg/kg	DIN 38407-13, GC/MS	0.1	N.D.
Dibutyltin (DBT)	mg/kg	DIN 38407-13, GC/MS	0.1	N.D.
Diocetyl(DOT)	mg/kg	DIN 38407-13, GC/MS	0.1	N.D.

NOTE: (1) N.D. = Not detected. (<MDL)  
 (2) mg/kg = ppm  
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 (4) - = No regulation  
 (5) \*\* = Qualitative analysis (No Unit)  
 (6) \* = Boiling-water-extraction:  
 Negative = Absence of CrVI coating  
 Positive = Presence of CrVI coating; the detected concentration in boiling-water-extraction solution is equal or greater than 0.02 mg/kg with 50 cm<sup>2</sup> sample surface area.

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**Test Report No. F690501/LF-CTSAYAA10-38508**

Issued Date: November 19, 2010

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Sample No. : AYAA10-38508.001

Sample Description : 2323 WHITE LED

Item No./Part No. : N/A

**Organotin Compounds**

Test Items	Unit	Test Method	MDL	Results
Monobutyltin (MBT)	mg/kg	DIN 38407-13, GC/MS	0.1	N.D.
Bis (tributyltin)oxide (TBTO)*	mg/kg	DIN 38407-13, GC/MS	0.1	N.D.

**Other(s)**

Test Items	Unit	Test Method	MDL	Results
PFOS(Perfluorooctane Sulfonates-Acid/Metal Salt/Amide)	mg/kg	US EPA 3540C/3550C, LC/MS	1	N.D.

NOTE: (1) N.D. = Not detected.(<MDL)  
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 (5) \*\* = Qualitative analysis (No Unit)  
 (6) \* = Boiling-water-extraction:  
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 Positive = Presence of CrVI coating; the detected concentration in boiling-water-extraction solution is equal or greater than 0.02 mg/kg with 50 cm2 sample surface area.

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Test Report No. F690501/LF-CTSAYAA10-38508

Issued Date: November 19, 2010

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Picture of Sample as Received:



- NOTE:
- (1) N.D. = Not detected.(<MDL)
  - (2) mg/kg = ppm
  - (3) MDL = Method Detection Limit
  - (4) - = No regulation
  - (5) \*\* = Qualitative analysis (No Unit)
  - (6) \* = Boiling-water-extraction:
    - Negative = Absence of CrVI coating
    - Positive = Presence of CrVI coating; the detected concentration in boiling-water-extraction solution is equal or greater than 0.02 mg/kg with 50 cm<sup>2</sup> sample surface area.

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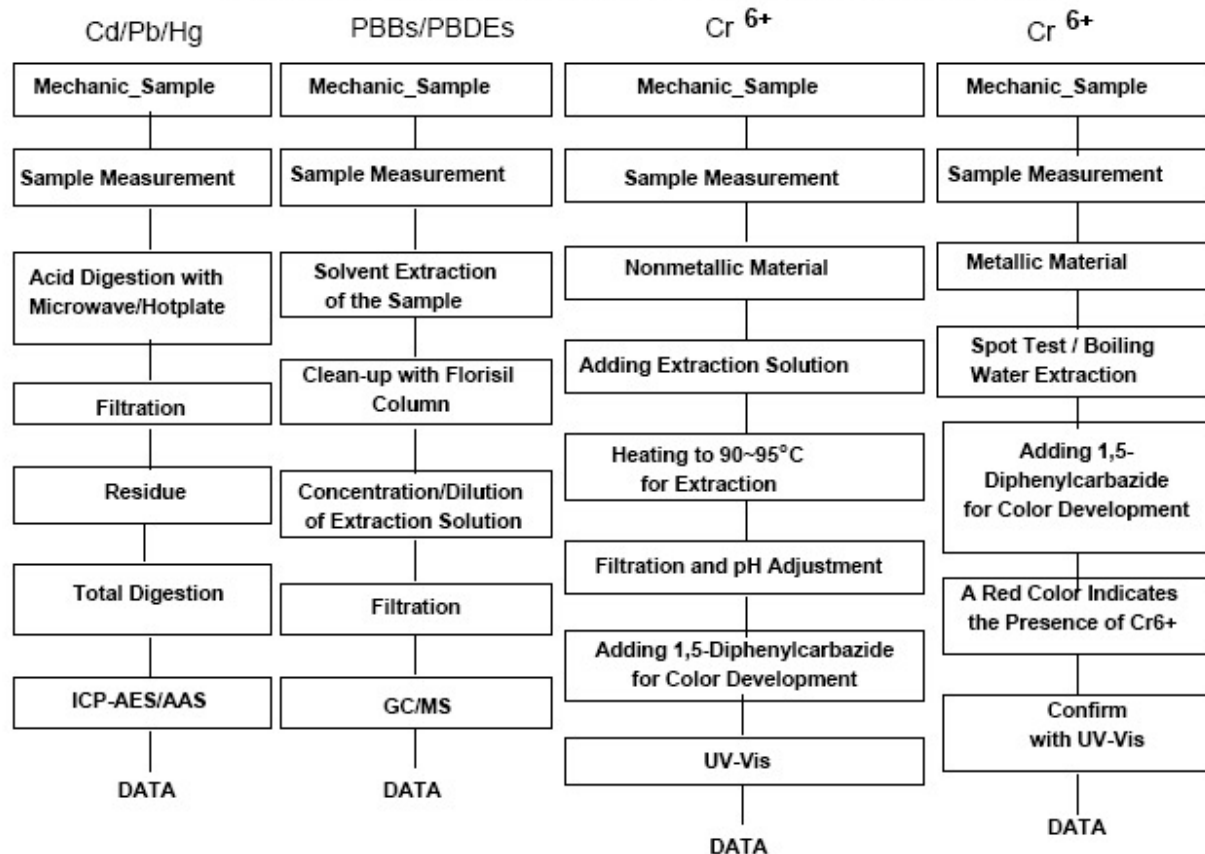
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Test Report No. F690501/LF-CTSA10-38508

Issued Date: November 19, 2010

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Testing Flow Chart for RoHS: Cd/Pb/Hg/Cr<sup>6+</sup>/PBBS&PBDEs Testing

The samples were dissolved totally by pre-conditioning method according to above flow chart for Cd,Pb,Hg.

Section Chief : Gilsae Yi

- NOTE:
- (1) N.D. = Not detected. (<MDL)
  - (2) mg/kg = ppm
  - (3) MDL = Method Detection Limit
  - (4) - = No regulation
  - (5) \*\* = Qualitative analysis (No Unit)
  - (6) \* = Boiling-water-extraction:  
 Negative = Absence of CrVI coating  
 Positive = Presence of CrVI coating; the detected concentration in boiling-water-extraction solution is equal or greater than 0.02 mg/kg with 50 cm<sup>2</sup> sample surface area.

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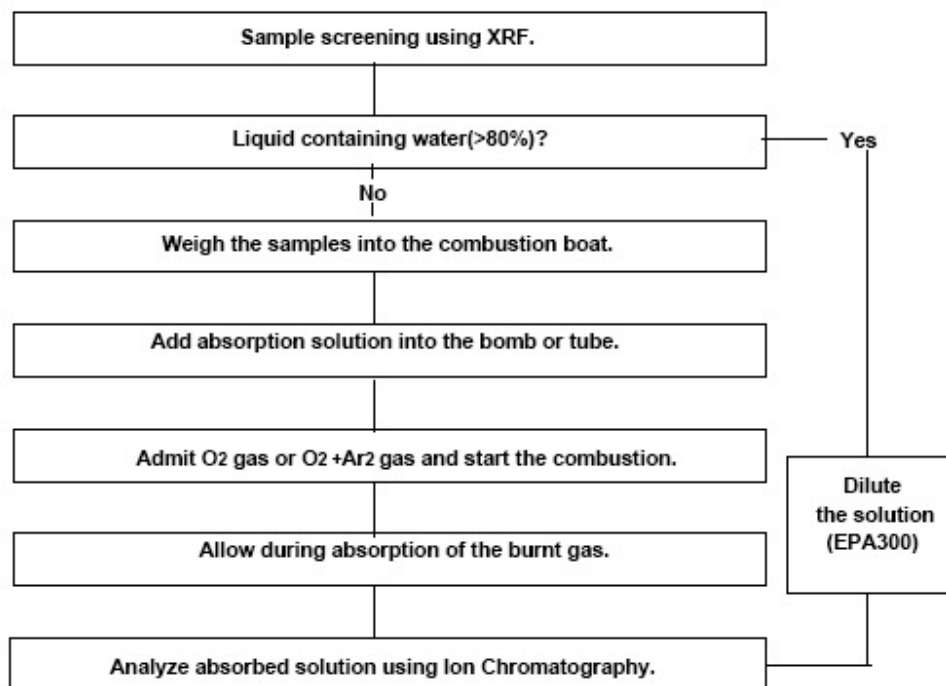


Test Report No. F690501/LF-CTSAYAA10-38508

Issued Date: November 19, 2010

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## Flow Chart for Halogen Test



\*\*\* End \*\*\*

- NOTE:
- (1) N.D. = Not detected.(<MDL)
  - (2) mg/kg = ppm
  - (3) MDL = Method Detection Limit
  - (4) - = No regulation
  - (5) \*\* = Qualitative analysis (No Unit)
  - (6) \* = Boiling-water-extraction:  
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## 16. Hazard Substance Analysis (SVHC)



**Test Report** No. F690501/LF-CTSA10-38509 Issued Date: November 19, 2010 Page 1 of 8

To: **SAMSUNG LED CO.,LTD.**  
314, Maetan-dong  
Yeongtong-gu  
Suwon-city  
Gyeonggi-do  
Korea

The following sample(s) was/were submitted and identified by/on behalf of the client as:-

<b>Product Name</b>	: 2323 WHITE LED
<b>Item/Part Name</b>	: N/A
<b>SGS File No.</b>	: AYAA10-38509
<b>Received Date</b>	: November 12, 2010
<b>Test Period</b>	: November 15, 2010 ~ November 19, 2010
<b>Test Performed</b>	: SGS Testing Korea tested the sample(s) selected by applicant with following results
<b>Test Requested</b>	: Thirty eight (38) Substances of Very High Concern (SVHC) screening SVHC candidate list based on the publication by European Chemicals Agency (ECHA) on or before 2010 June 18, regarding Regulation (EC) No 1907/2006 concerning the REACH.  Eleven (11) Substances of Very High Concern (SVHC) screening SVHC potential list based on the publication by European Chemicals Agency (ECHA) on 2010 August 30, regarding Regulation (EC) No 1907/2006 concerning the REACH.
<b>Test Method</b>	: Please refer to next page(s).
<b>Test Result(s)</b>	: Please refer to next page(s).
<b>Summary</b>	: According to the specified scope and analytical technique, concentrations of all SVHC are <0.1% in the submitted sample(s).

SGS Testing Korea Co., Ltd.

Timothy Jeon  
Cindy park  
Jinhee Kim  
Sophia Kim  
/Testing Person

Jeff Jang / Technical Mgr

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## Test Report No. F690501/LF-CTSAYAA10-38509 Issued Date: November 19, 2010 Page 2 of 8

### Test Method:

SGS In-House method-RSTS-SVHC-102-2, 3 and ZLS standard ZEK 01.2-08. Analyzed by ICP-OES, PLM, UV/VIS, LC/MS and GC/MS.

### Remarks:

1. The chemical analysis of specified SVHC is performed by means of currently available analytical techniques against the following SVHC related documents published by ECHA: These lists are under evaluation by ECHA and may subject to change in the future.  
Refer to: [http://echa.europa.eu/chem\\_data/authorisation\\_process/candidate\\_list\\_table\\_en.asp](http://echa.europa.eu/chem_data/authorisation_process/candidate_list_table_en.asp)  
Refer to: [http://echa.europa.eu/doc/press/pr\\_10\\_16\\_svhc\\_consultation\\_20100830.pdf](http://echa.europa.eu/doc/press/pr_10_16_svhc_consultation_20100830.pdf)
2. In accordance with Regulation (EC) No 1907/2006, any producer or importer of articles shall notify ECHA, in accordance with paragraph 2 of Article 7, if a substance meets the criteria in Article 57 and is identified in accordance with Article 59(1) of the Regulation, if (a) the substance is present in those articles in quantities totaling over one tonne per producer or importer per year; and (b) the substance is present in those articles above a concentration of 0.1% weight by weight (w/w).
3. Article 33 of Regulation (EC) No 1907/2006 requires supplier of an article containing a substance meeting the criteria in Article 57 and identified in accordance with Article 59(1) in a concentration above 0.1% weight by weight (w/w) shall provide the recipient of the article with sufficient information, available to the supplier, to allow safe use of the article including, as a minimum, the name of that substance in the Candidate List.
4. If a SVHC is found over the reporting limit, client is suggested to identify the component which contains the SVHC and the exact concentration of the SVHC by requesting further quantitative analysis from the laboratory.

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**Test Result(s)**
**The candidate substances**

Substance Name	CAS number	EC number	Concentration (%)	Reporting Limit (%)	Classification
Alkanes, C10-13, chloro (Short Chain Chlorinated Paraffins)	85535-84-8	287-476-5	N.D.	0.05	PBT
Anthracene	120-12-7	204-371-1	N.D.	0.05	PBT
Benzyl butyl phthalate (BBP)	85-68-7	201-622-7	N.D.	0.05	Toxic to Reproduction Category 2
Bis (2-ethylhexylphthalate) (DEHP)	117-81-7	204-211-0	N.D.	0.05	Toxic to Reproduction Category 2
Bis(tributyltin)oxide*	56-35-9	200-268-0	N.D.	0.05	PBT
Cobalt dichloride*	7646-79-9	231-589-4	N.D.	0.005	Carcinogen Category 2
4,4-Diaminodiphenylmethane	101-77-9	202-974-4	N.D.	0.05	Carcinogen Category 2
Diarsenic pentaoxide*	1303-28-2	215-116-9	N.D.	0.005	Carcinogen Category 1
Diarsenic trioxide*	1327-53-3	215-481-4	N.D.	0.005	Carcinogen Category 1
Dibutyl phthalate (DBP)	84-74-2	201-557-4	N.D.	0.05	Toxic to Reproduction Category 2
Hexabromocyclododecane (HBCDD) and all major diastereoisomers identified ( $\alpha$ -HBCDD, $\beta$ -HBCDD, $\gamma$ -HBCDD)	25637-99-4 and 3194-55-6 (134237-51-7, 134237-50-6, 134237-52-8)	247-148-4 and 221-695-9	N.D.	0.05	PBT
Lead hydrogen arsenate*	7784-40-9	232-064-2	N.D.	0.005	Carcinogen Category 1; Toxic to Reproduction Category 1
Sodium dichromate (Sodium dichromate, dehydrate)	10588-01-9 (7789-12-0)	234-190-3	N.D.	0.005	Carcinogen Category 2; Mutagen Category 2; Toxic to Reproduction Category 2
5-tert-butyl-2,4,6-trinitro-m-xylene (musk xylene)	81-15-2	201-329-4	N.D.	0.05	vPvB
Triethyl arsenate*	15606-95-8	427-700-2	N.D.	0.005	Carcinogen Category 1

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Substance Name	CAS number	EC number	Concentration (%)	Reporting Limit (%)	Classification
Di-isobutyl phthalate(DIBP)	84-69-5	201-553-2	N.D.	0.05	Toxic to Reproduction Category 2
2,4-Dinitrotoluene	121-14-2	204-450-0	N.D.	0.05	Carcinogen Category 2
Tris(2-chloroethyl) phosphate	115-96-8	204-118-5	N.D.	0.05	Toxic to Reproduction Category 2
Anthracene oil	90640-80-5	292-602-7	N.D.	0.05	PBT; vPvB Carcinogen Category 2
Anthracene oil, anthracene paste; distn. Lights	91995-17-4	295-278-5	N.D.	0.05	PBT; vPvB; Carcinogen Category 2; Mutagen Category 2
Anthracene oil, anthracene paste, anthracene fraction	91995-15-2	295-275-9	N.D.	0.05	PBT; vPvB; Carcinogen Category 2; Mutagen Category 2
Anthracene oil, anthracene-low	90640-82-7	292-604-8	N.D.	0.05	PBT; vPvB; Carcinogen Category 2; Mutagen Category 2
Anthracene oil, anthracene paste	90640-81-6	292-603-2	N.D.	0.05	PBT; vPvB; Carcinogen Category 2; Mutagen Category 2
Coal tar pitch, high temperature	65996-93-2	266-028-2	N.D.	0.05	PBT; vPvB; Carcinogen Category 2
Aluminosilicate, Refractory Ceramic Fibres*	-	650-017-00-8 (Index no.)	N.D.	0.005	Carcinogen Category 2
Zirconia Aluminosilicate, Refractory Ceramic Fibres*	-	650-017-00-8 (Index no.)	N.D.	0.005	Carcinogen Category 2
Lead sulfochromate yellow (C.I. Pigment Yellow 34)*	1344-37-2	215-693-7	N.D.	0.005	Carcinogen Category 2; Toxic to Reproduction Category 1
Lead chromate molybdate sulfate red (C.I. Pigment Red 104)*	12656-85-8	235-759-9	N.D.	0.005	Carcinogen Category 2; Toxic to Reproduction Category 1
Lead chromate*	7758-97-6	231-846-0	N.D.	0.005	Carcinogen Category 2; Toxic to Reproduction Category 1
Acrylamide	79-06-01	201-173-7	N.D.	0.05	Carcinogen Category 2; Mutagen Category 2

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Substance Name	CAS number	EC number	Concentration (%)	Reporting Limit (%)	Classification
Boric acid*	10043-35-3 11113-50-1	233-139-2 234-343-4	N.D.	0.005	Toxic to Reproduction Category 2
Disodium tetraborate, anhydrous**	1330-43-4 12179-04-3 1303-96-4	215-540-4	N.D.	0.005	Toxic to Reproduction Category 2
Tetraboron disodium heptaoxide, hydrate**	12267-73-1	235-541-3	N.D.	0.005	Toxic to Reproduction Category 2
Trichloroethylene	79-01-6	201-167-4	N.D.	0.05	Carcinogen Category 2
Sodium chromate *	7775-11-3	231-889-5	N.D.	0.005	Carcinogen Category 2; Mutagen Category 2; Toxic to Reproduction Category 2
Ammonium dichromate *	7789-09-5	232-143-1	N.D.	0.005	Carcinogen Category 2; Mutagen Category 2; Toxic to Reproduction Category 2
Potassium dichromate *	7778-50-9	231-906-6	N.D.	0.005	Carcinogen Category 2; Mutagen Category 2; Toxic to Reproduction Category 2
Potassium chromate *	7789-00-6	232-140-5	N.D.	0.005	Carcinogen Category 2; Mutagen Category 2

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**The potential substances**

Substance Name	CAS number	EC number	Concentration (%)	Reporting Limit (%)	Classification
1,2,3-Trichlorobenzene	87-61-6	201-757-1	N.D.	0.05	PBT
1,2,4-Trichlorobenzene	120-82-1	204-428-0	N.D.	0.05	PBT
1,3,5-Trichlorobenzene	108-70-3	203-608-6	N.D.	0.05	PBT
Cobalt(II) sulphate*	10124-43-3	233-334-2	N.D.	0.005	Carcinogen Category 2; Toxic to Reproduction Category 2
Cobalt(II) dinitrate*	10141-05-6	233-402-1	N.D.	0.005	Carcinogen Category 2; Toxic to Reproduction Category 2
Cobalt(II) carbonate*	513-79-1	208-169-4	N.D.	0.005	Carcinogen Category 2; Toxic to Reproduction Category 2
Cobalt(II) diacetate*	71-48-7	200-755-8	N.D.	0.005	Carcinogen Category 2; Toxic to Reproduction Category 2
2-Methoxyethanol	109-86-4	203-713-7	N.D.	0.05	Toxic to Reproduction Category 2
2-Ethoxyethanol	110-80-5	203-804-1	N.D.	0.05	Toxic to Reproduction Category 2
Chromium trioxide *	1333-82-0	215-607-8	N.D.	0.005	Carcinogen Category 1; Mutagen Category 2
Acids generated from chromium trioxide and their oligomers:					
Chromic acid	7738-94-5	231-801-5	N.D.	0.005	Carcinogen Category 2
Dichromic acid	13530-68-2	236-881-5			
Oligomers of chromic acid and dichromic acid *					

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## Note:

1. RL = Reporting Limit
2. ND = Not detected (lower than RL)

NA = Not applicable for respective material type.

The submitted sample was found to contain significant amount of specific element(s) of SVHC. Upon further test verification and also information provided from client, the possibility that the element(s) content originate from SVHC is very unlikely, even though their presence cannot be exclude entirely. It may be assumed that the detected element(s) have a non-SVHC source.

3. \*The test result is based on the calculation of selected element(s) / marker(s) and to the worst-case scenario. For detail information, please refer to the SGS REACH website: [www.reach.sgs.com/substance-of-very-high-concern-analysis-information-page.htm](http://www.reach.sgs.com/substance-of-very-high-concern-analysis-information-page.htm)

\*Calculated concentration of boric acid, disodium tetraborate, anhydrous and tetraboron disodium heptaoxide, hydrate are based on the total/water extractive boron by ICP-OES. Calculated concentrations of cobalt(II) sulphate, cobalt(II) dinitrate, cobalt(II) carbonate, cobalt(II) diacetate are based on the total/water extractive cobalt by ICP-OES.

\*Calculated concentrations of chromium trioxide, chromic acid and dichromic acid are based on the identified chromium(VI) by UV-Vis.

4. Test result of anthracene oil and coal tar are calculated as per selected identifiers of the SVHC. The value is reported in aggregate per anthracene oil or coal tar and based on the worst-case scenario.
5. 0.1% (w/w) = 1,000 ppm = 1,000 mg/kg

Picture of Sample as Received :



\*\*\* End of Report \*\*\*

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## Appendix A

Classification	Definition under 67/548/EEC and Regulation (EC) No 1907/2006
Carcinogen Category 1:	<u>Substances known to be carcinogenic to man.</u> There is sufficient evidence to establish a causal association between human exposure to a substance and the development of cancer.
Carcinogen Category 2:	<u>Substances which should be regarded as if they are carcinogenic to man.</u> There is sufficient evidence to provide a strong presumption that human exposure to a substance may result in the development of cancer. Generally on the basis of: - appropriate long-term animal studies - other relevant information.
Mutagen Category 1:	<u>Substances known to be mutagenic to man.</u> There is sufficient evidence to establish a causal association between human exposure to a substance and heritable genetic damage.
Mutagen Category 2:	<u>Substances which should be regarded as if they are mutagenic to man.</u> There is sufficient evidence to provide a strong presumption that human exposure to the substance may result in the development of heritable genetic damage, generally on the basis of: - appropriate animal studies, - other relevant information.
Toxic to Reproduction Category 1:	<u>Substances known to impair fertility in humans.</u> There is sufficient evidence to establish a causal relationship between human exposure to the substance and impaired fertility. <u>Substances known to cause developmental toxicity in humans.</u> There is sufficient evidence to establish a causal relationship between human exposure to the substance and subsequent developmental toxic effects in the progeny.
Toxic to Reproduction Category 2:	<u>Substances which should be regarded as if they impair fertility in humans.</u> There is sufficient evidence to provide a strong presumption that human exposure to the substance may result in impaired fertility on the basis of: - clear evidence in animal studies of impaired fertility in the absence of toxic effects, or, evidence of impaired fertility occurring at around the same dose levels as other toxic effects but which is not a secondary nonspecific consequence of the other toxic effects, - other relevant information. <u>Substances which should be regarded as if they cause developmental toxicity to humans.</u> There is sufficient evidence to provide a strong presumption that human exposure to the substance may result in developmental toxicity, generally on the basis of: - clear results in appropriate animal studies where effects have been observed in the absence of signs of marked maternal toxicity, or at around the same dose levels as other toxic effects but which are not a secondary non-specific consequence of the other toxic effects, - other relevant information.
PBT & vPvB:	Substances which are persistent, bioaccumulative and toxic (PBT) or very persistent and very bioaccumulative (vPvB) pose a particular challenge to the chemicals safety management. For these substances a "safe" concentration in the environment cannot be established with sufficient reliability.

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## Revision History (Model:SPMWHT221MD5WAT0S0)

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